

DOSSIER DE FABRICATION

Nom du client : DIAGER

Dessiné par : FRANCK

Date de Création : 09.05.2017

Désignation : MEUBLE CONCEPT DIAMANT

Contrôlé par :

Dâte du contrôle :

Dossier : G7466

Réf, Client : M00160

Numéro de devis : 29985/1

Dimensions :

Poids :

TOLERIE	LASER	04 min 03 sec	
	POINCONNEUSE	06 min 22 sec	
	CISAILLE	00 min 30 sec	
	REPRISE MANUELLE	00 min 00 sec	
	PLIAGE	13 min 59 sec	
DEBIT	FIL (MACSOFT)	01 min 48 sec	
	TUBES, FER PLATS, FIL MANUEL...	00 min 47 sec	
SOUDURE	SERRURERIE	30 min 00 sec	
	ROBOT SERRURERIE	00 min 00 sec	
	FABRICATION	07 min 00 sec	
	ROBOT FABRICATION	00 min 00 sec	
CHAINE DE PEINTURE		Nombre de crochets: 10.8 EPOXY NOIR GIVRE RAL 9005 ACIL EPOXY JAUNE RAL 1003	
PLASTIQUE	SERIGRAPHIE	00 min 00 sec	
	IMPRESSION NUMERIQUE	00 min 00 sec	
	TABLETTERIE	00 min 00 sec	
	REPRISE MANUELLE	00 min 00 sec	
CONDITIONNEMENT		35 min 00 sec	
EXPEDITION			

Modifications:

LE 06.07.2017 : MODIF FIXATION PORTE-DOC + RAJOUT BANDE MAGNETIQUE
+ SUPPRESSION PAGE 36

NOMENCLATURE GENERALE

Nom du client : DIAGER

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Produit Fini	Sous- Ensemble	Pièce	Désignation	QTE	N° PAGE	COULEUR	NB CROC.
PF1			ARMATURE	1	1+2+3+4	NOIR GIVRE RAL 9005 ACIL	5.25
		A		1	5+6		
		B		4	7		
		C		1	8+9		
		D		1	10+11		
		E		1	12+13		
		F		1	14+15		
		F BIS		2	16		
		G		1	17+18		
		H		1	19		
		I		1	20		
		J		1	21		
		K		4	22		
PF2			TABLETTE ACCESSOIRE	2	23+24	NOIR GIVRE RAL 9005 ACIL	2.62
PF3		L M	BROCHE DOUBLE	12	25	NOIR GIVRE RAL 9005 ACIL	1.2
				12	26		
				12	27		
PF4		N O	PARTIE DROITE	1	28	EPOXY JAUNE RAL 1003	1.75
				1	29+30		
				1	31+32		
PF5			HABILLAGE LATERAL	1	33		
PF6			HABILLAGE SUPERIEUR	1	34		
PF7			HABILLAGE ARRIERE	1	35		
PF9			SIGNALETIQUE	1	37		
TOTAL:							10.82

RECAPITULATIF TOLERIE

Nom du client : DIAGER

Désignation : MEUBLE CONCEPT DIAMANT

Dossier : G7466

[illegible]

RECAPITULATIF DEBIT FIL ET TUBES/FER PLAT

Nom du client : DIAGER

Désignation : MEUBLE CONCEPT DIAMANT

Dossier : G7466

Nom du client : DIAGER						TEMPS EN SECONDES																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																										
						FIL MACSOFT	REDRESSAGE FIL	AVEC		TRAVAIL TUBE, FER PLAT,...	COMPRENANT								VERS SOUDURE		VERS CHAÎNE DE PEINTURE	VERS CONDITIONNEMENT																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																										
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Désignation	Débit			Débit		Débit		Débit		Débit		Débit	
	Qte		Date	Qte	Date	Qte	Date	Qte	Date	Qte	Date	Qte	Date

N° Lancement:

Qté:

S:

Qté:

S:

Date:

Qté:

S:

Qté:

S:

RECAPITULATIF SOUDURE

Nom du client : DIAGER

Désignation : MEUBLE CONCEPT DIAMANT

Dossier : G7466

[illegible]

RECAPITULATIF PLASTIQUE ET SERIGRAPHIE

Nom du client : DIAGER

Désignation : MEUBLE CONCEPT DIAMANT

Dossier : G7466

[illegible]

ACHAT FOURNITURES EXTERIEURES

Nom du client : DIAGER

Désignation : MEUBLE CONCEPT DIAMANT

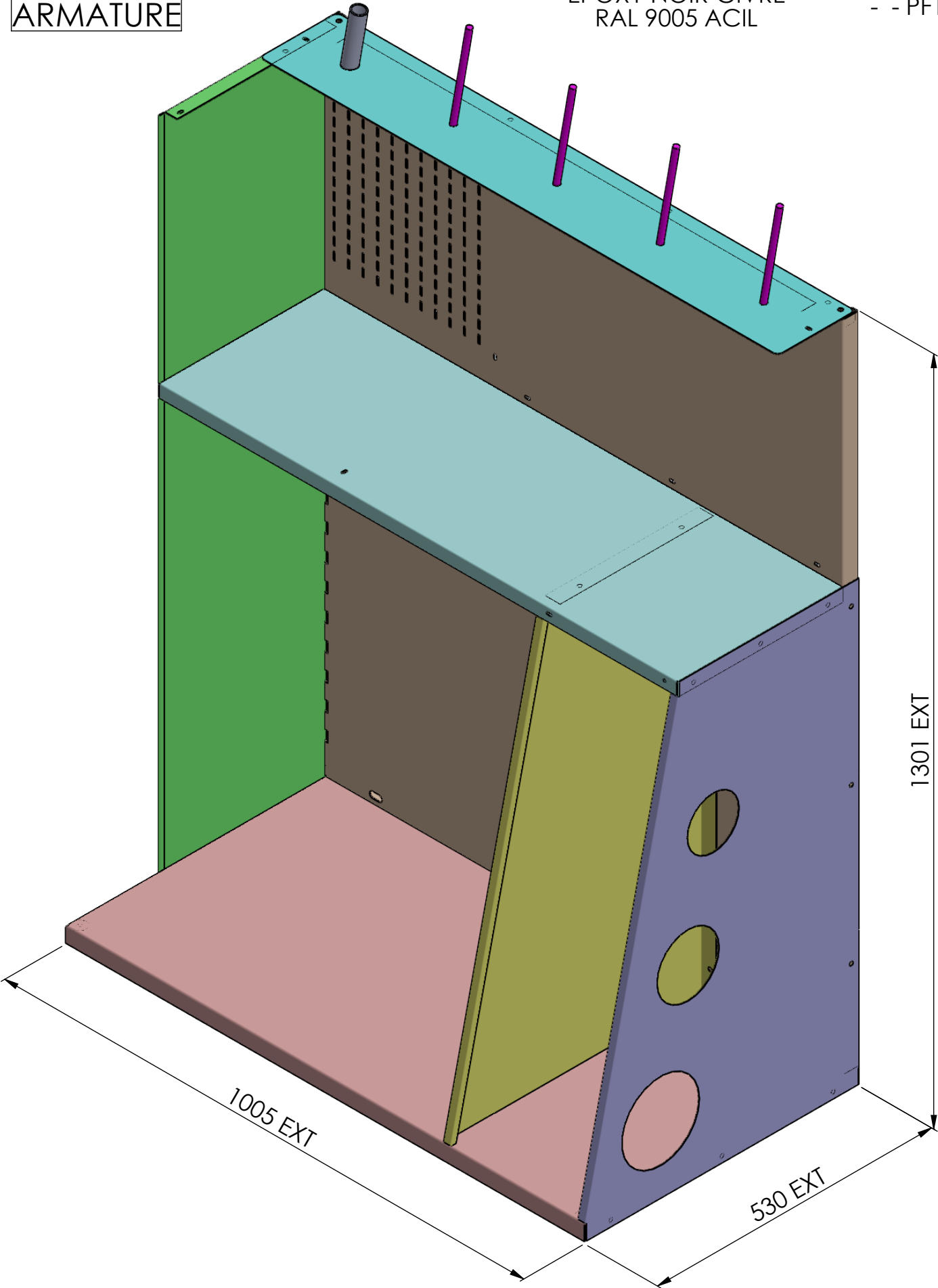
Dossier : G7466

DESIGNATION	FOURNISSEUR	QUANTITE	PRIX ETUDE	PRIX/QTE/DAT
PIECE DECOLLETEE EN ACIER SOUDABLE Ø25 LG=25 AVEC TROU CENTRAL PERCE-TARAUDE M8		4	0.54 €	
ROULETTE AVEC FREIN Ø75 REF=00770721 KK AVEC TIGE M8x15 ZN NON MONTEE		2	1.88 €	
ROULETTE SANS FREIN Ø75 REF=00770719 KK AVEC TIGE M8x15 ZN NON MONTEE		2	1.88 €	
PORTE-ETIQUETTE DBR39 LG=718		2	0.67 €	
PORTE-ETIQUETTE TRANSPARENT POUR FIL Ø6 LG=65 POUR ETIQUETTE HT=40		12		
PORTE-DOC 1/3 DE A4 REF=797335		1		
RIVET Ø4x10 ANODISE NOIR		11		
RIVET BULBEX Ø4x20 ANODISE NOIR		2		
PLAQUE PET G INCOLORE EP 20/10 DIM=1300x349 (COTES FINIES) IMPRESSION EN VITROPHANIE		1		
PLAQUE PVC BLANC EP 20/10 DIM=1006x355 (COTES FINIES) IMPRESSION RECTO		1		
PLAQUE FOREX BLANC EP 30/10 DIM=1268x997 (COTES FINIES) IMPRESSION RECTO		1		
BANDE MAGNETIQUE ADHESIVE LARG=15MM		0.3M		
PLAQUE PVC BLANC EP 20/10 DIM=273x119 (COTES FINIES) IMPRESSION RECTO		1		
SCOTCH DOUBLE FACE MOUSSE LARG=19MM REF=C001		5.1M		
PALETTE 4 ENTREES DIM=1200x800 (PREVOIR 1 PALETTE SOLIDE)		1	10.00 €	
CORNIERE EN POLYETHYLENE BLEU LONG=2M		4		
CHEVRON DIM=100x100 LG=780		2		

ARMATURE

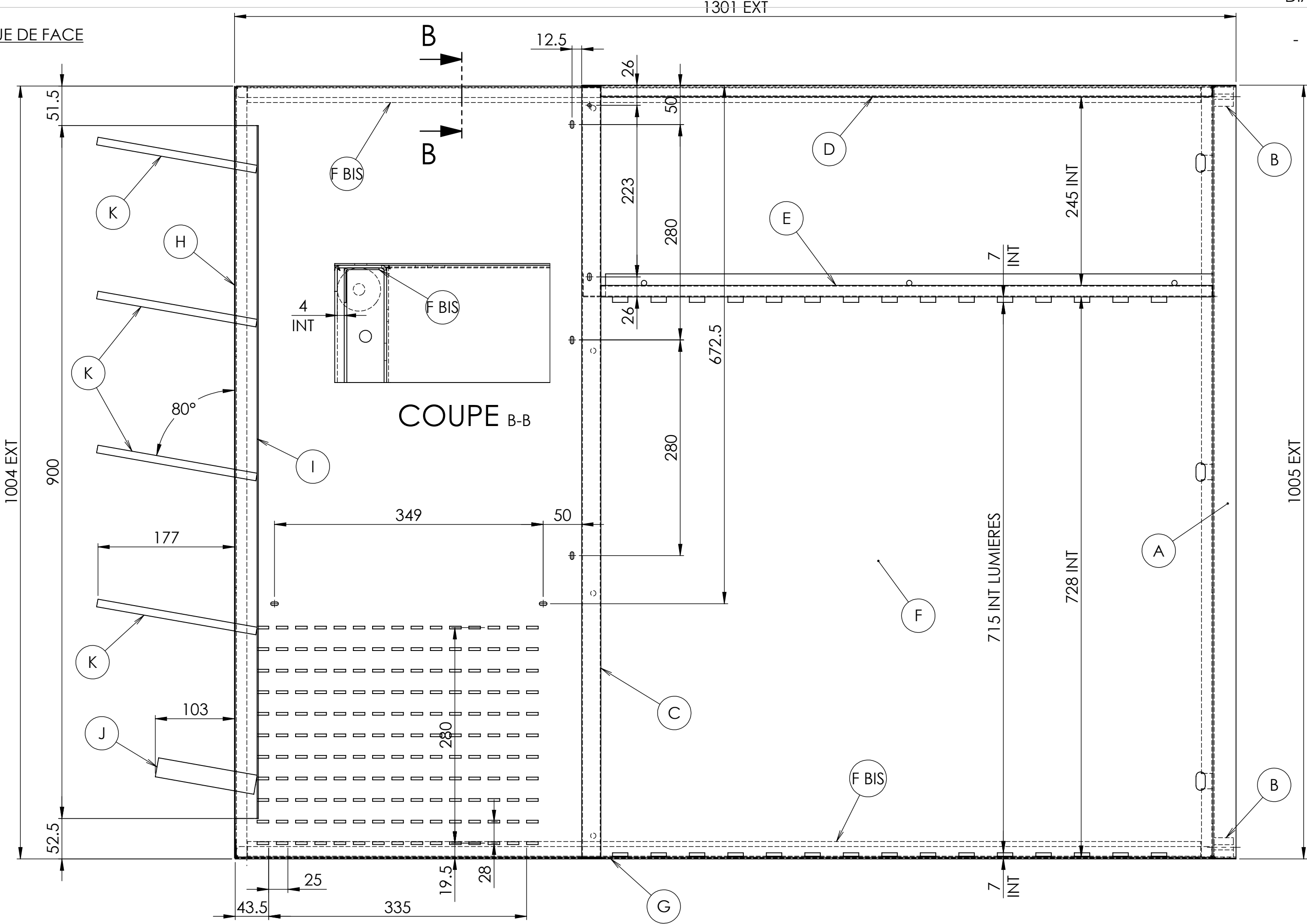
EPOXY NOIR GIVRE
RAL 9005 ACIL

- - PF1



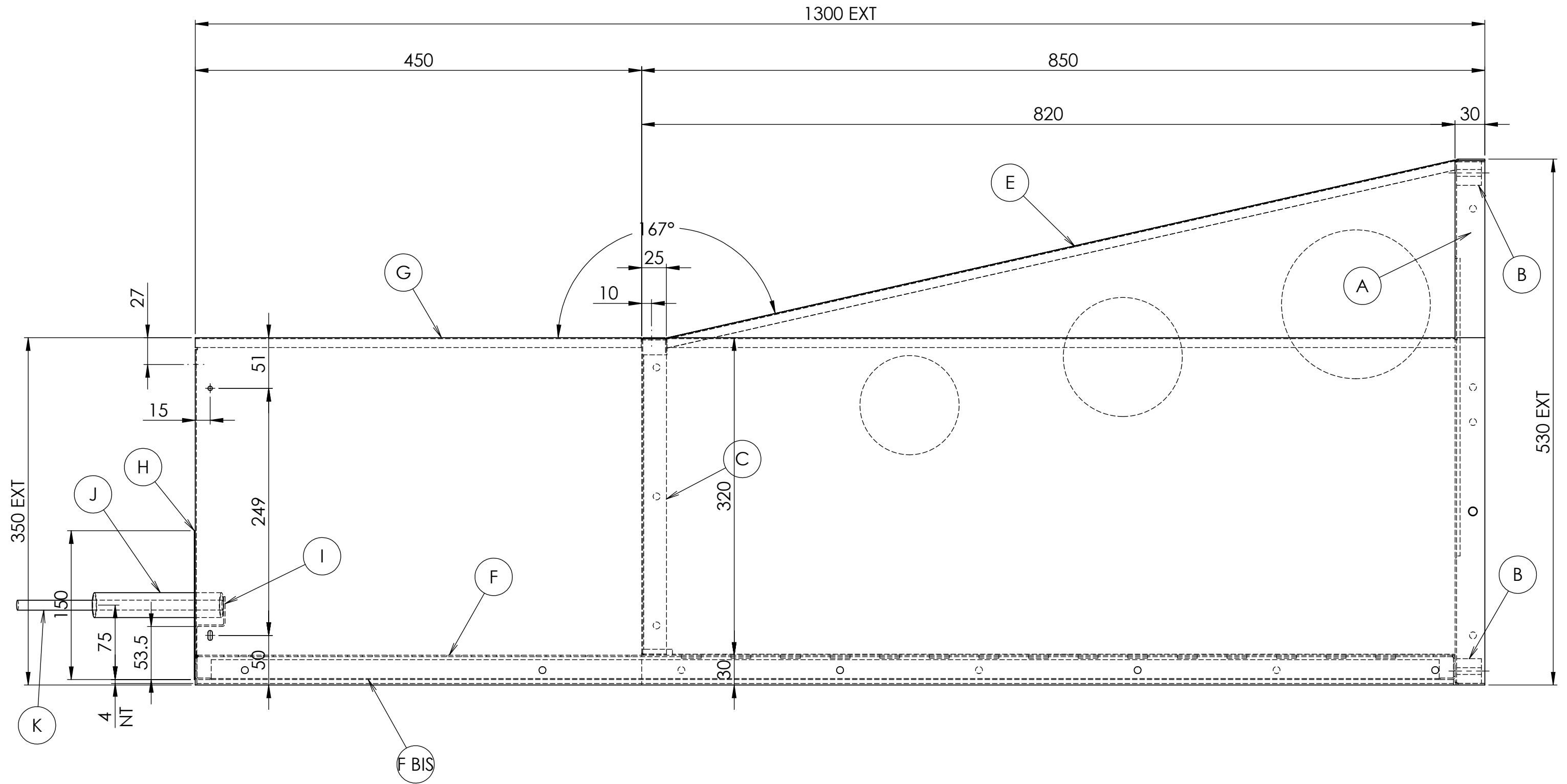
VUE DE FACE

- - PF1



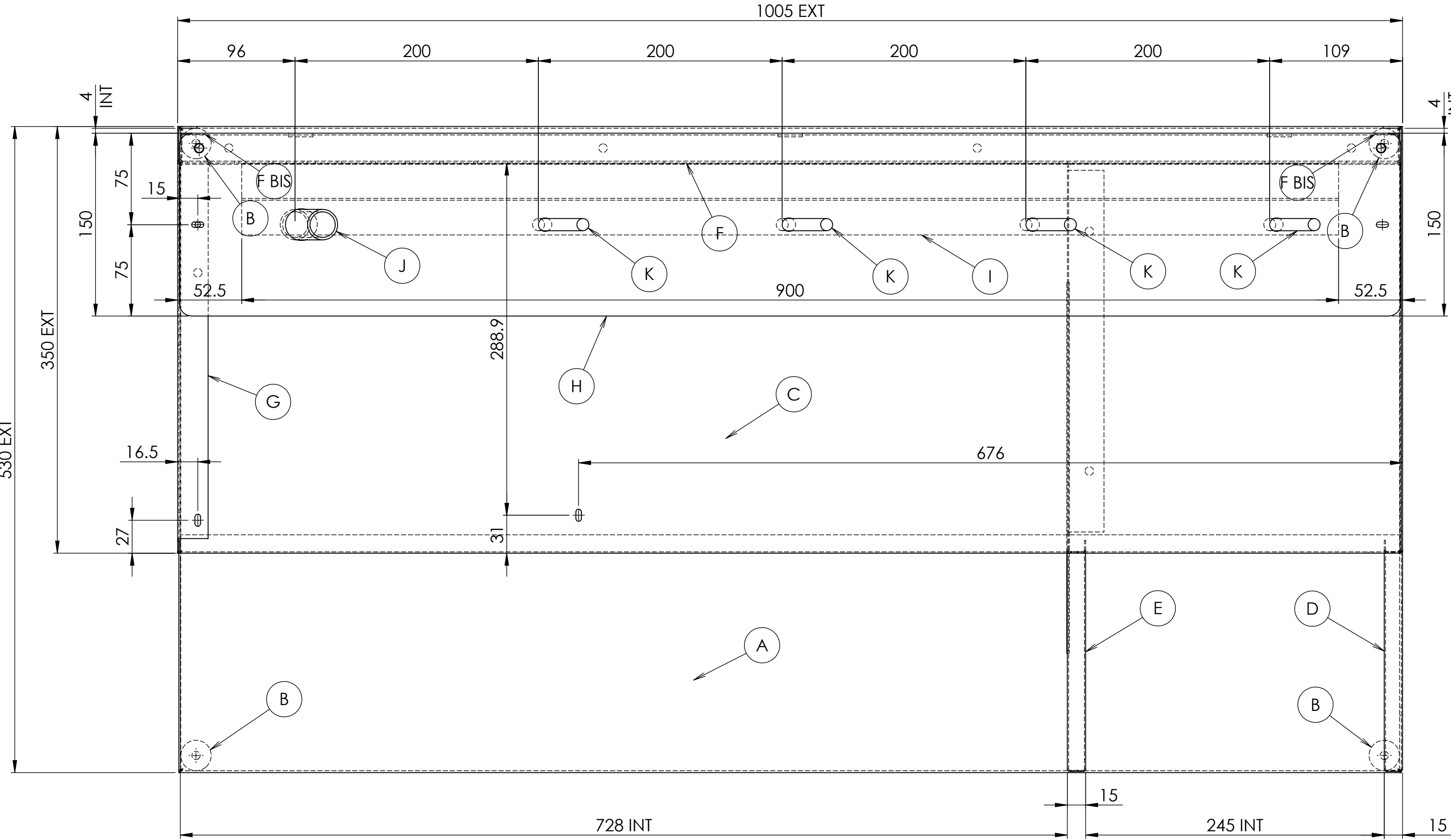
VUE DE COTE

- - PF1



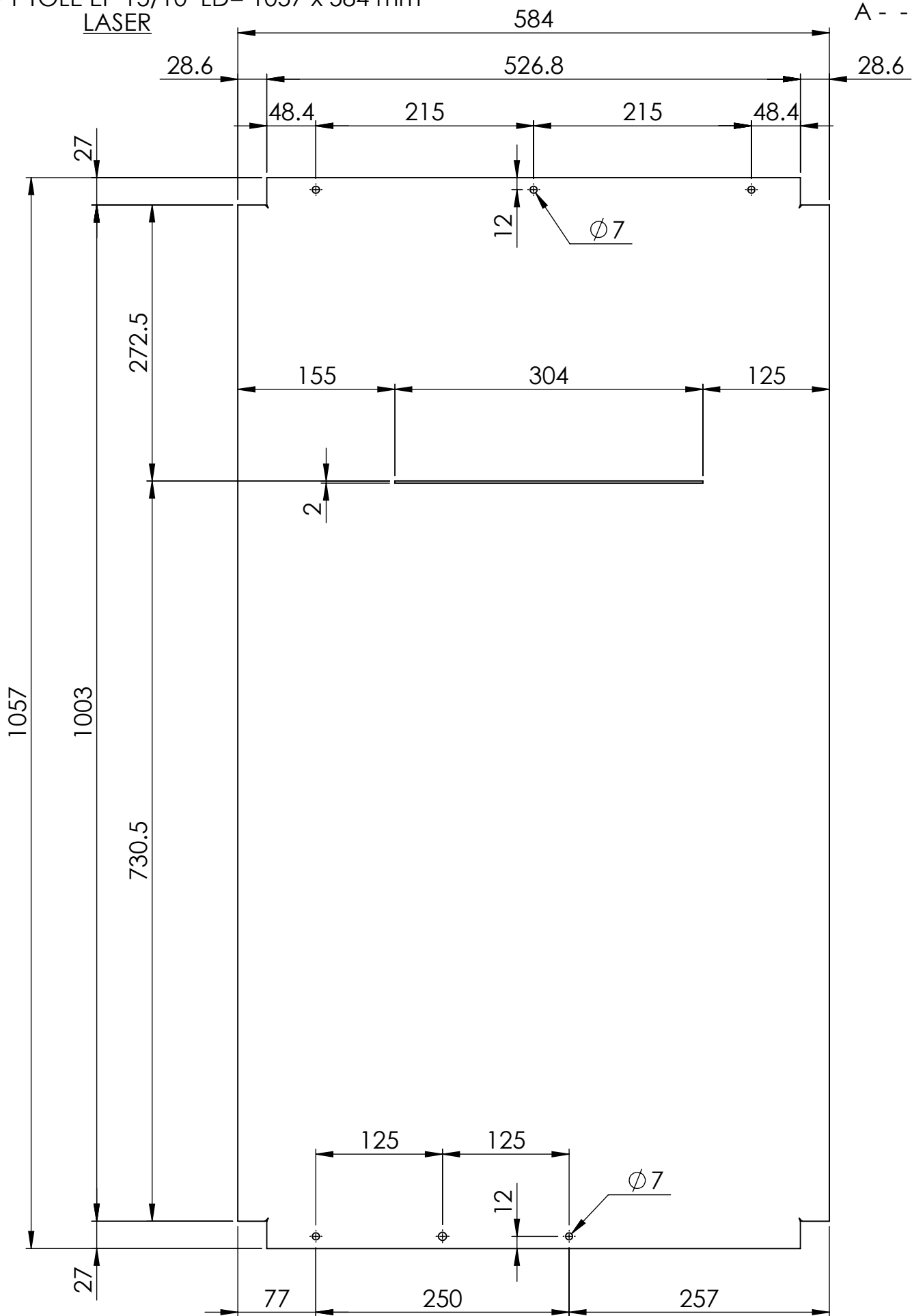
VUE DE DESSUS

- - PF1

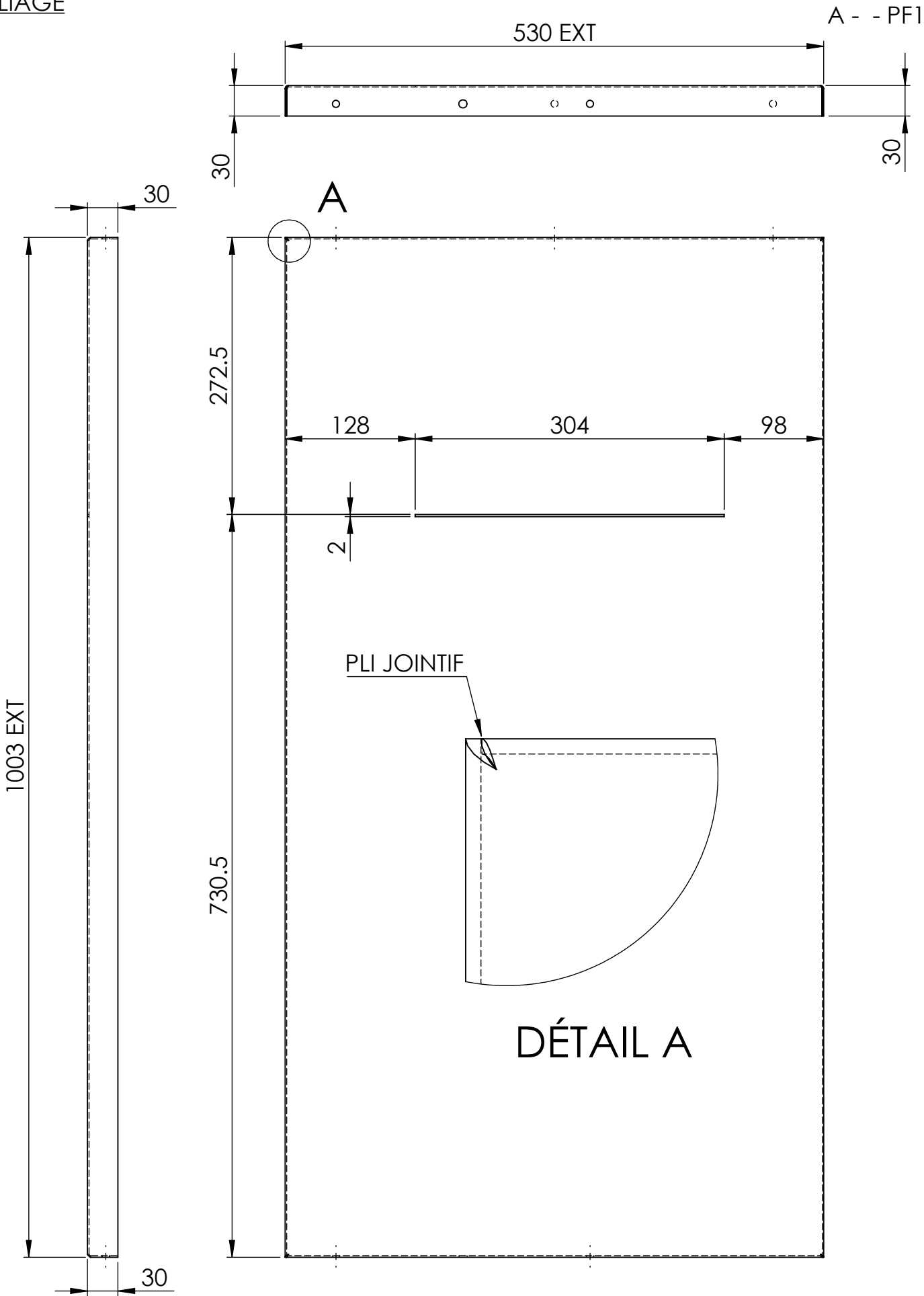


- 1 TOLE EP 15/10 LD= 1057 x 584 mm
LASER

A - - PF1

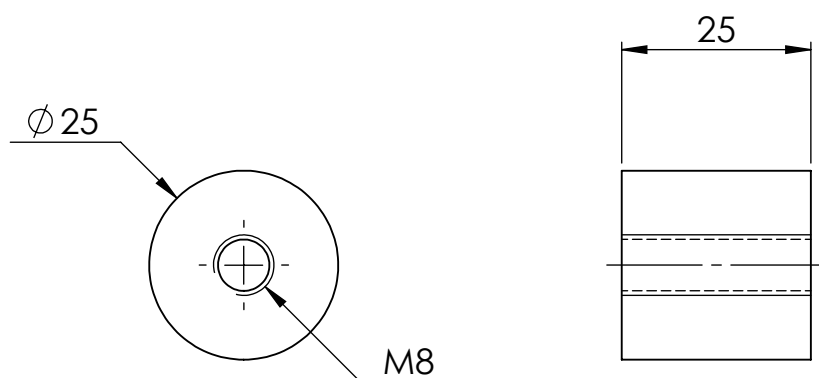


PLIAGE



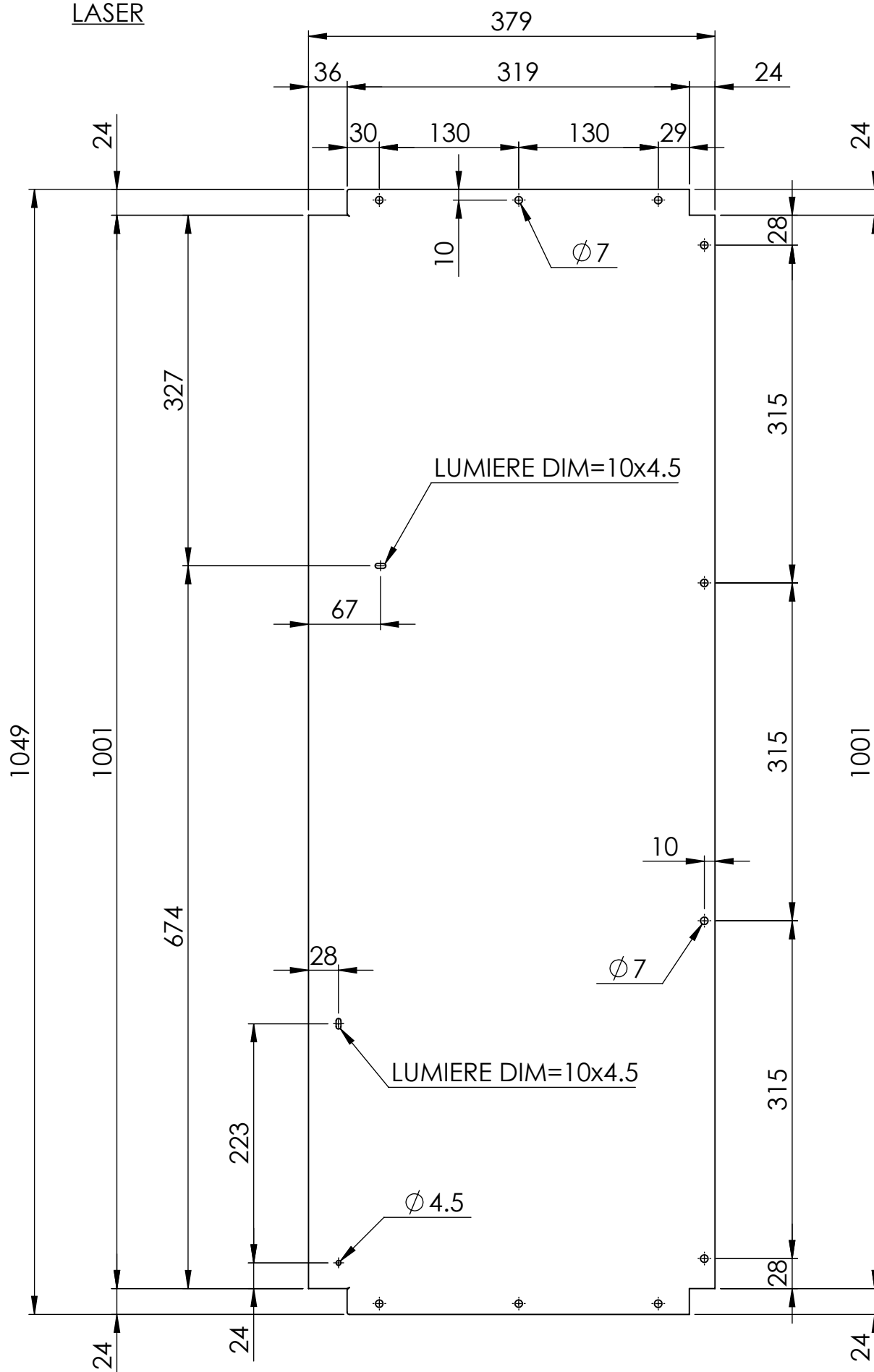
- 4 PIECES DECOLLETEES EN ACIER SOUDABLE Ø25 LG=25
AVEC TROU CENTRAL PERCE-TARAUDE M8

B - - PF1

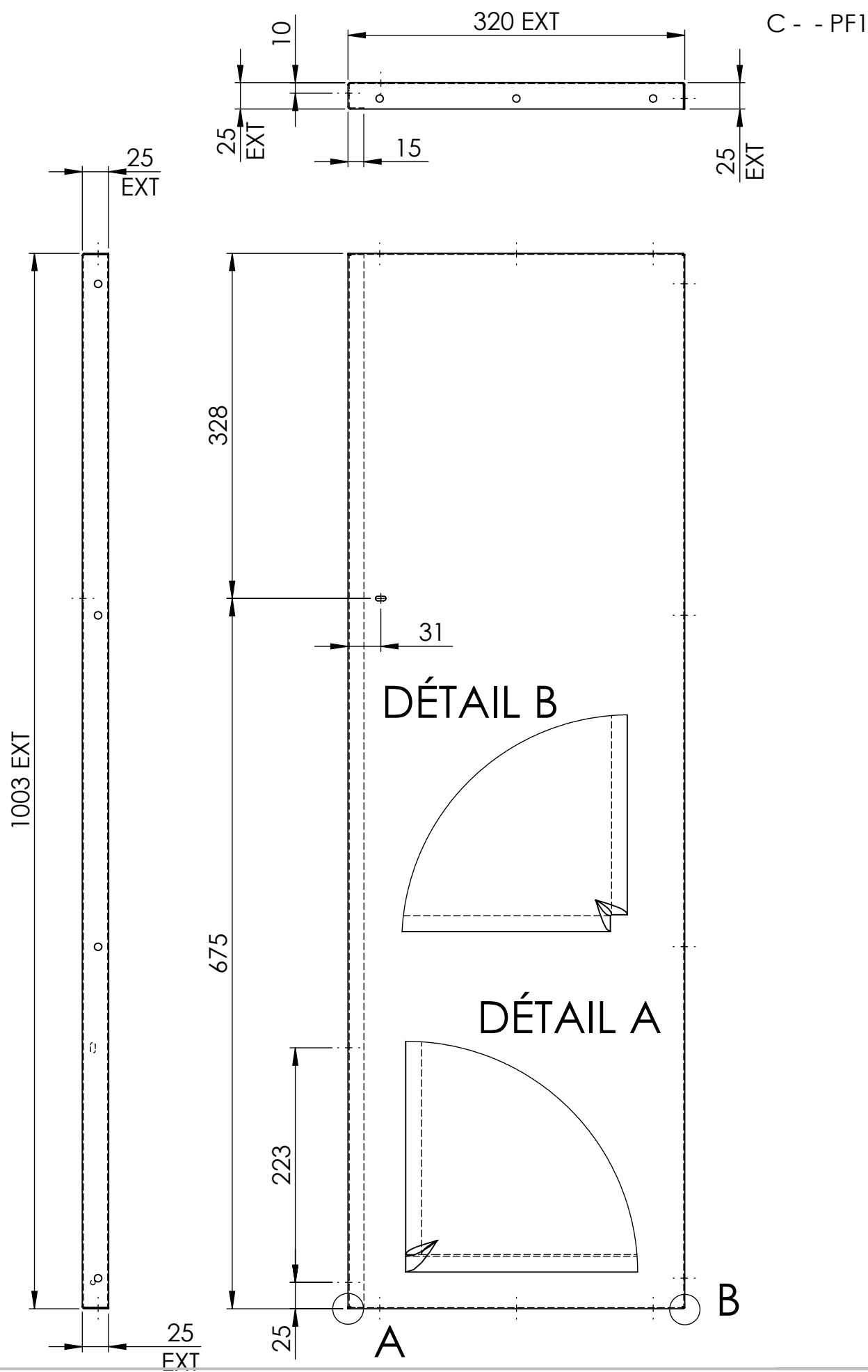


C - - PF1

LASER

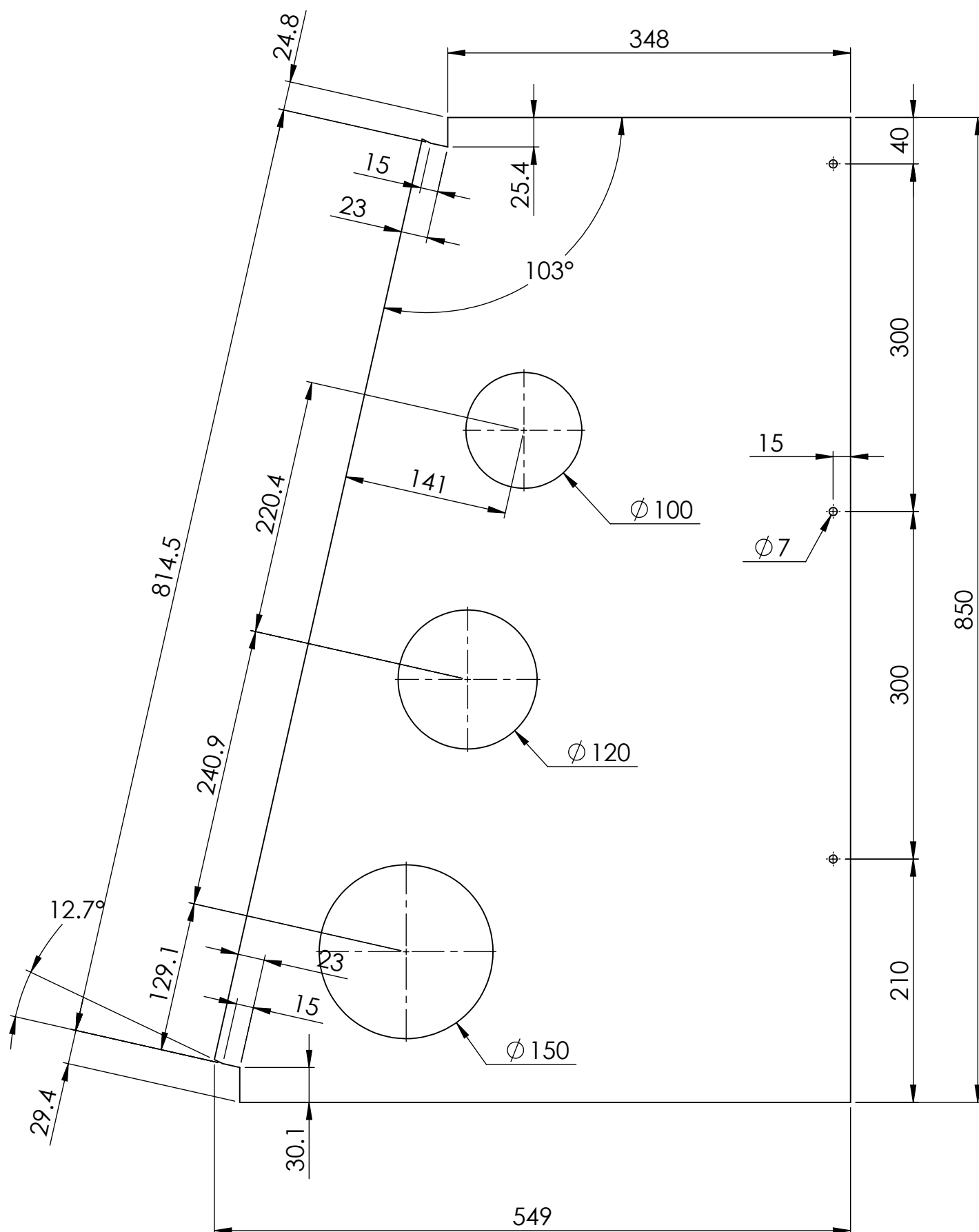


PLIAGE



- 1 TOLE EP 10/10 LD = 850 x 549

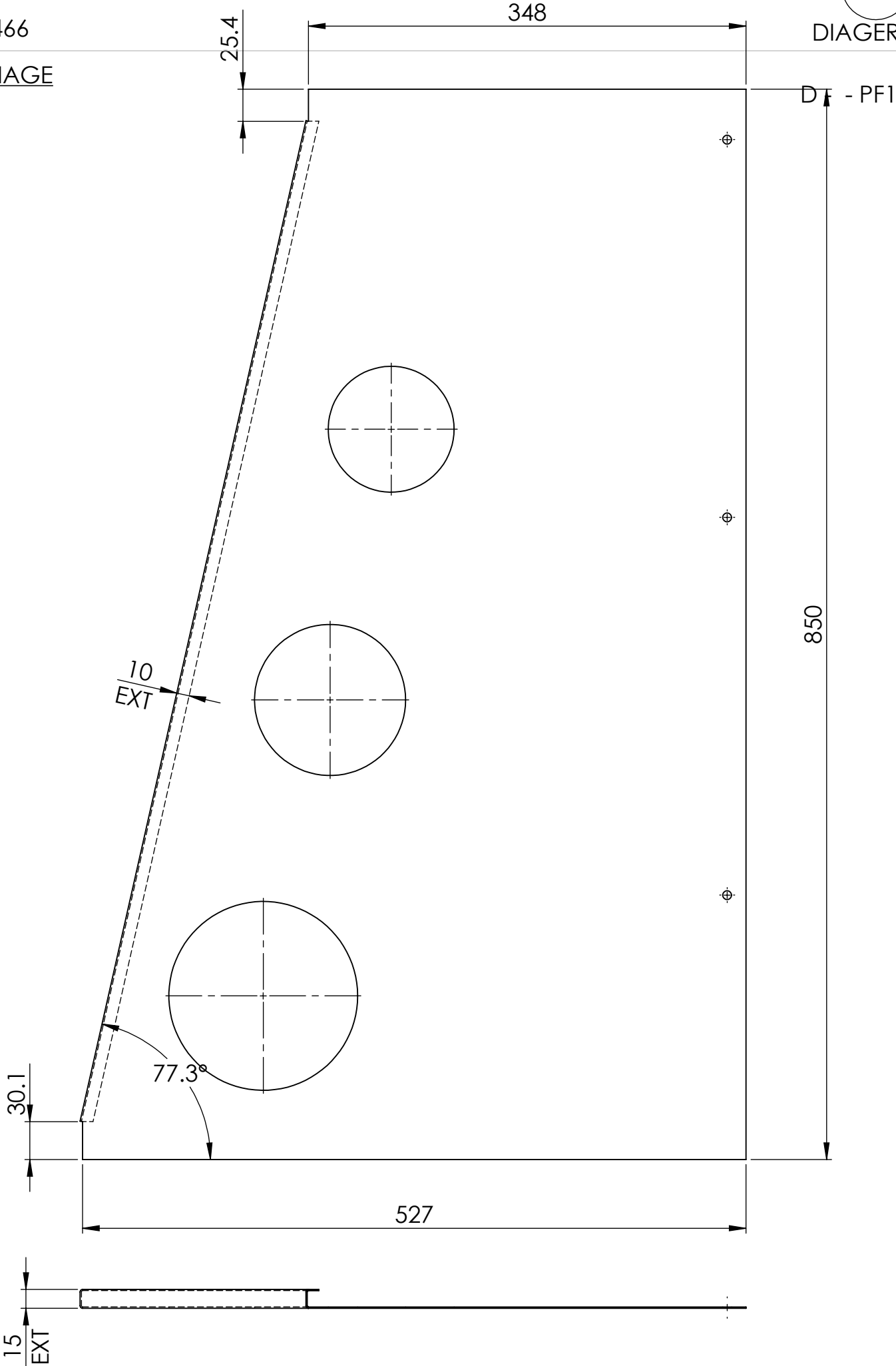
D - - PF1

LASER

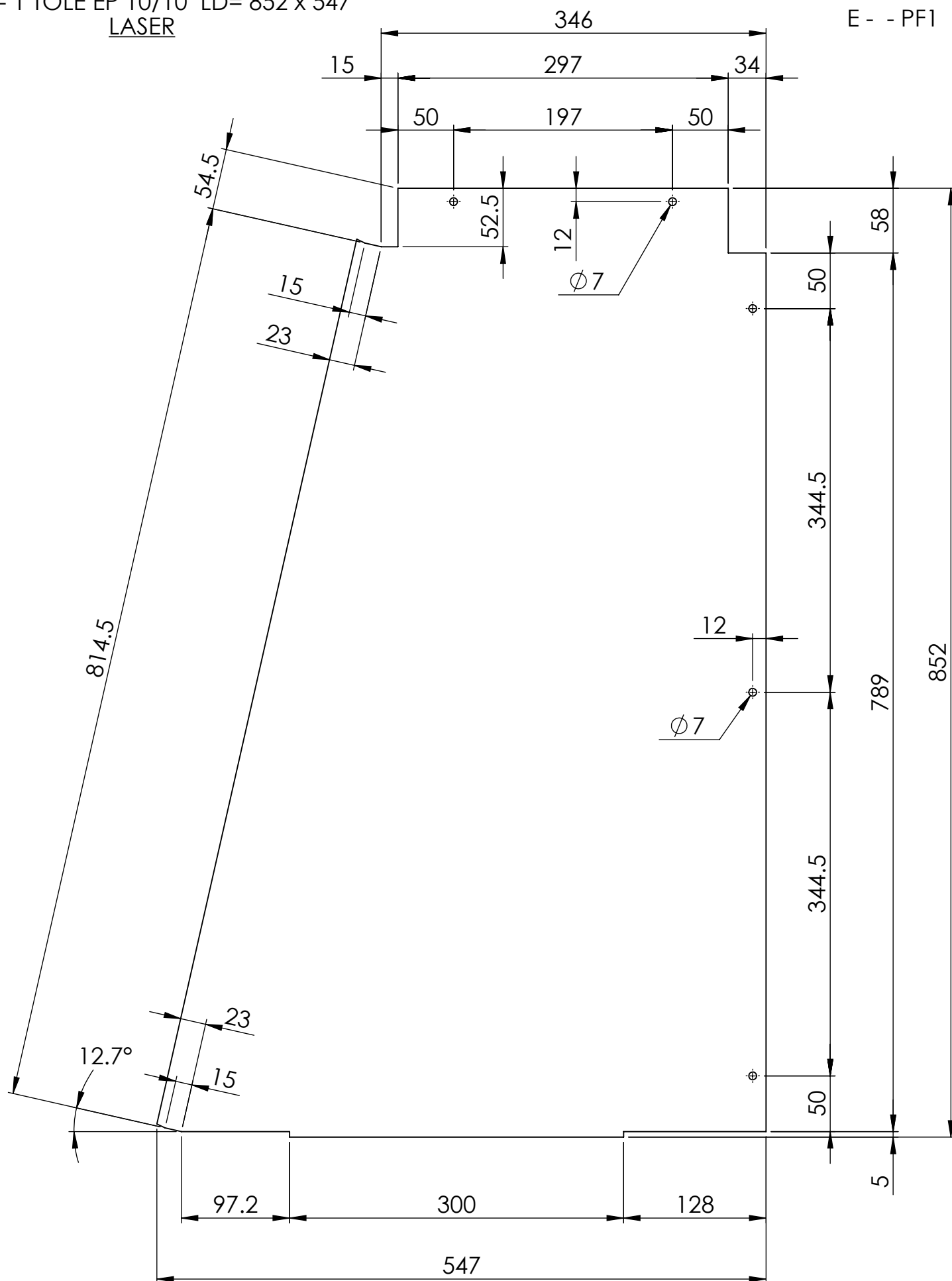
G7466

DIAGER

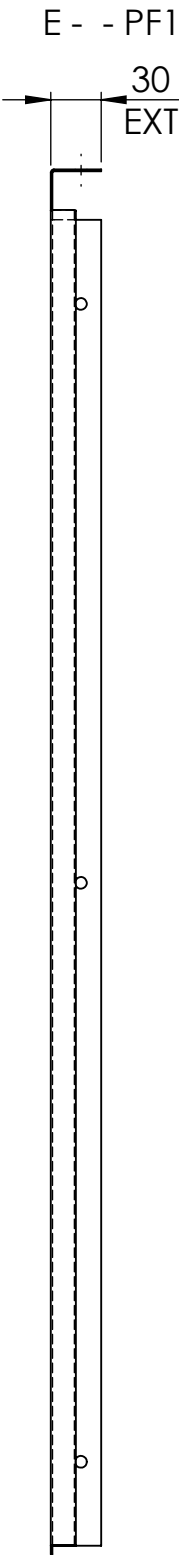
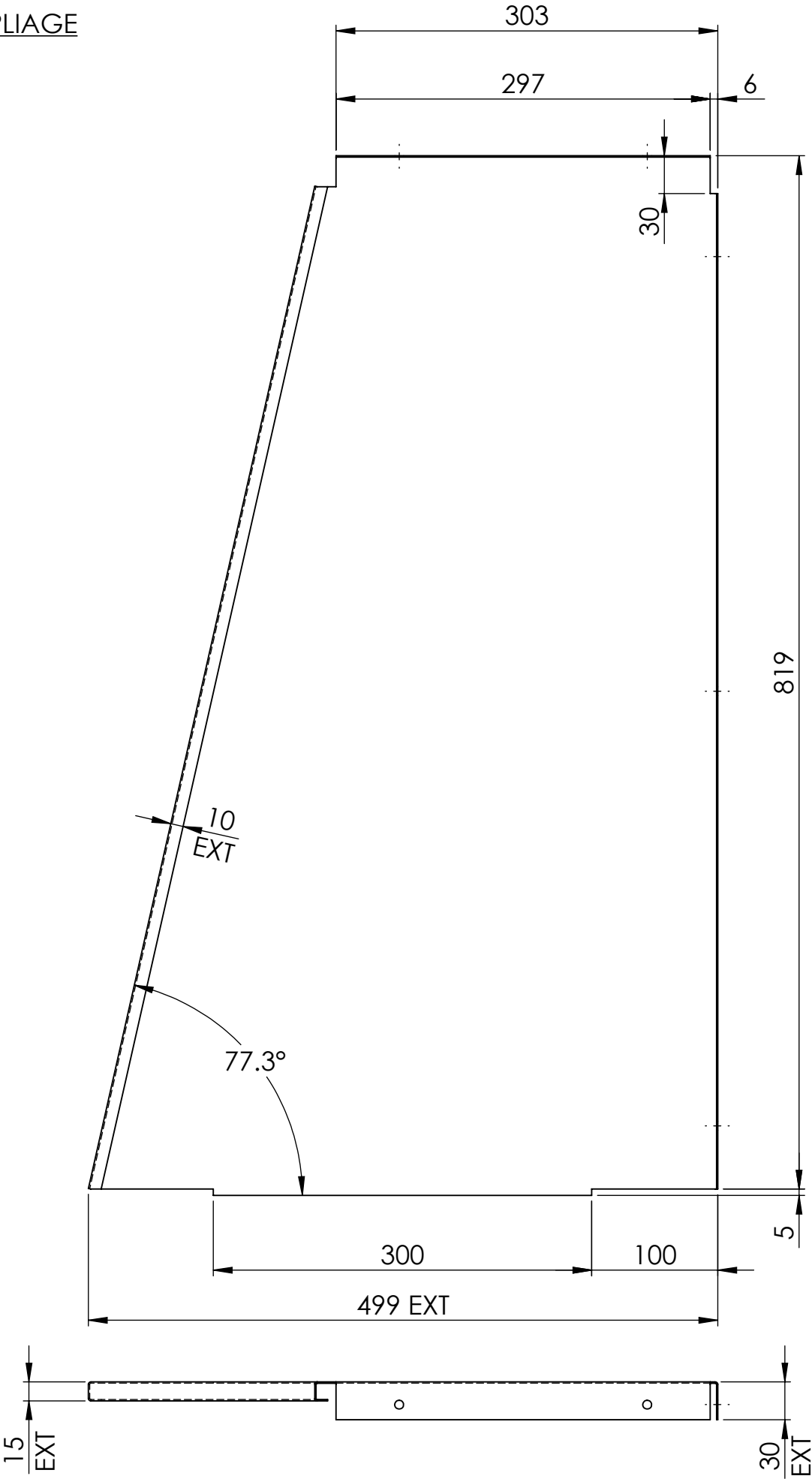
PLIAGE



E - - PF1

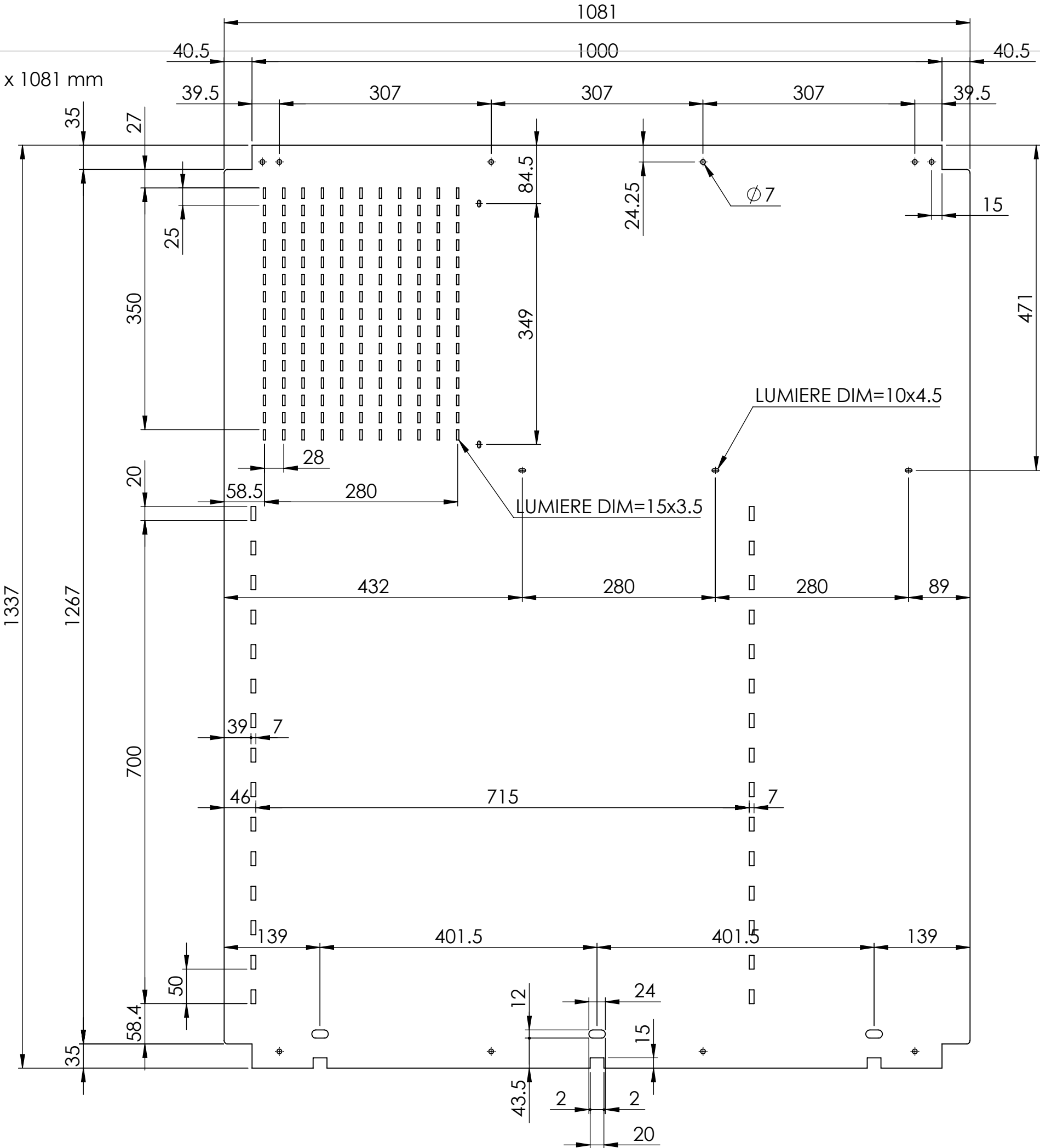


PLIAGE



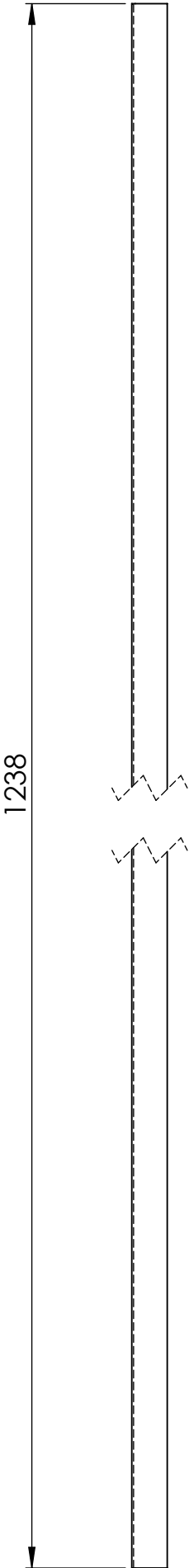
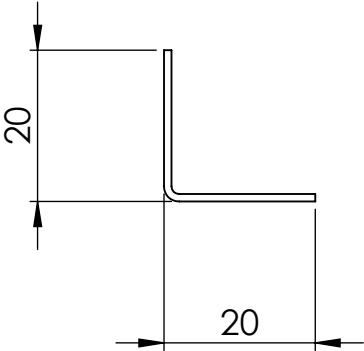
- 1 TOLE EP 15/10 LD= 1337 x 1081 mm
AMADA

F - - PF1



- 2 TOLES EP 10/10 LD= 1238 x 38 mm

F BIS - - PF1

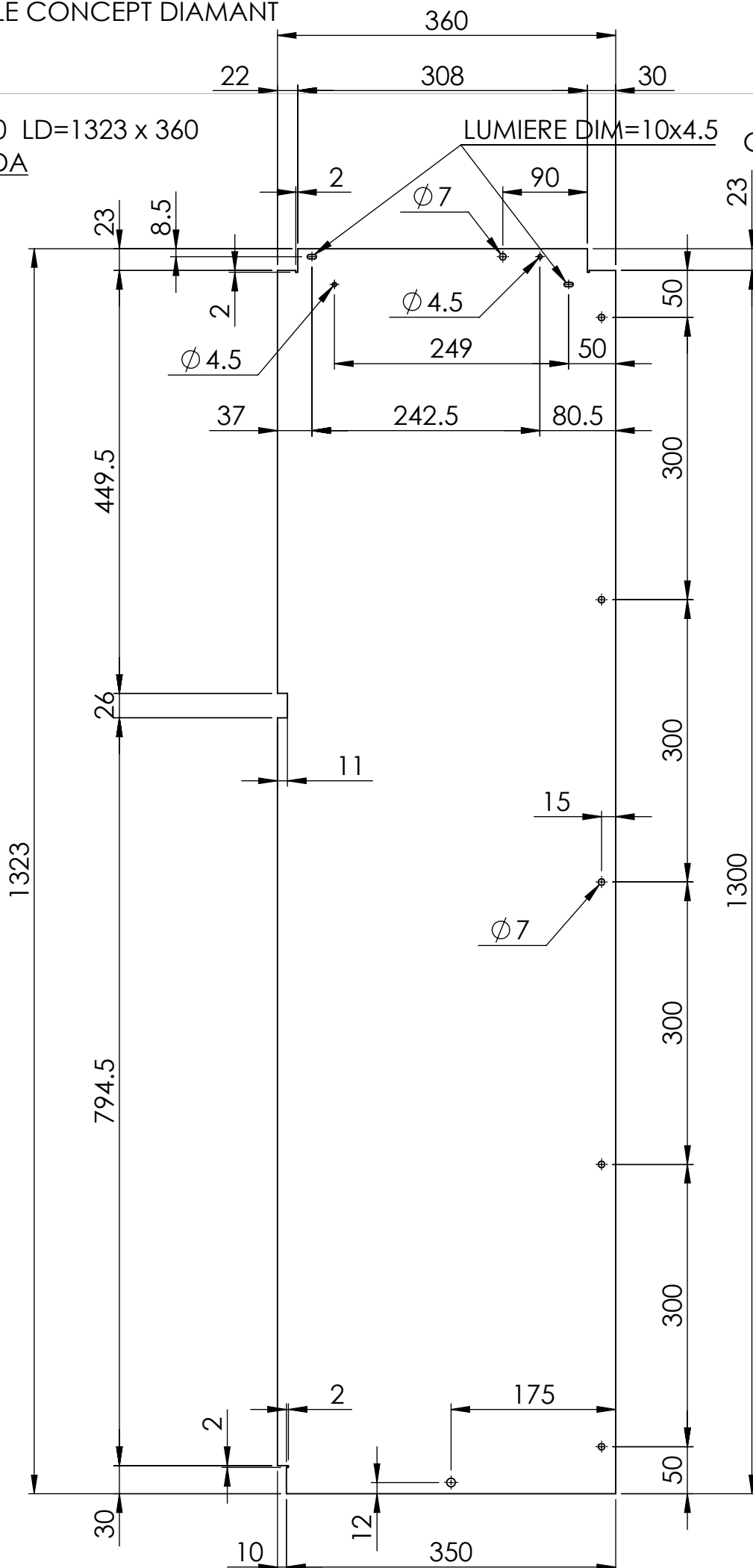


- 1 TOLE EP 10/10 LD=1323 x 360

AMADA

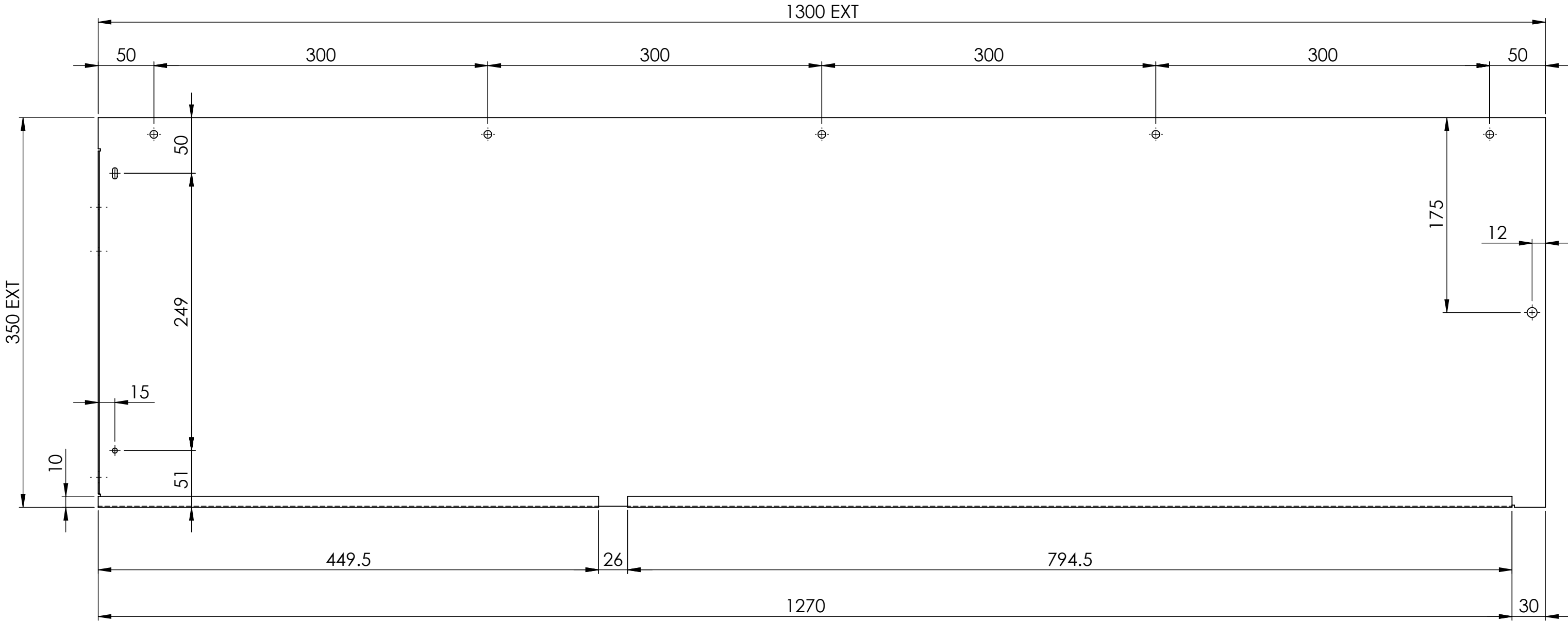
LUMIERE DIM=10x4.5

G - - PF1

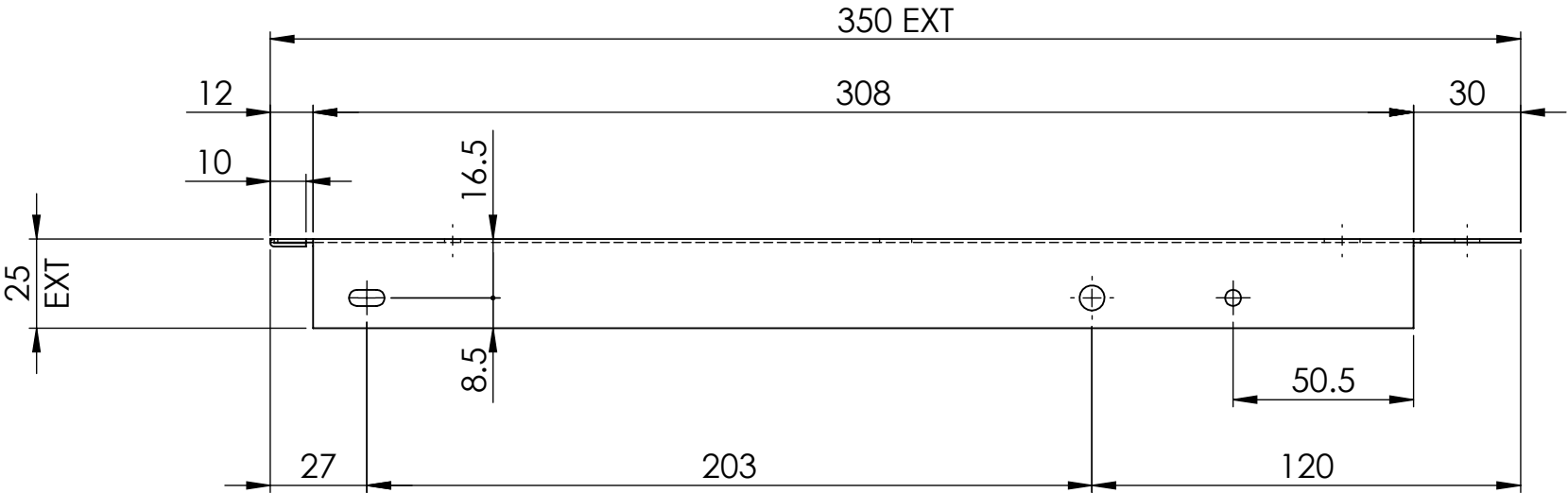


PLIAGE

G - - PF1



VUE DE DESSUS

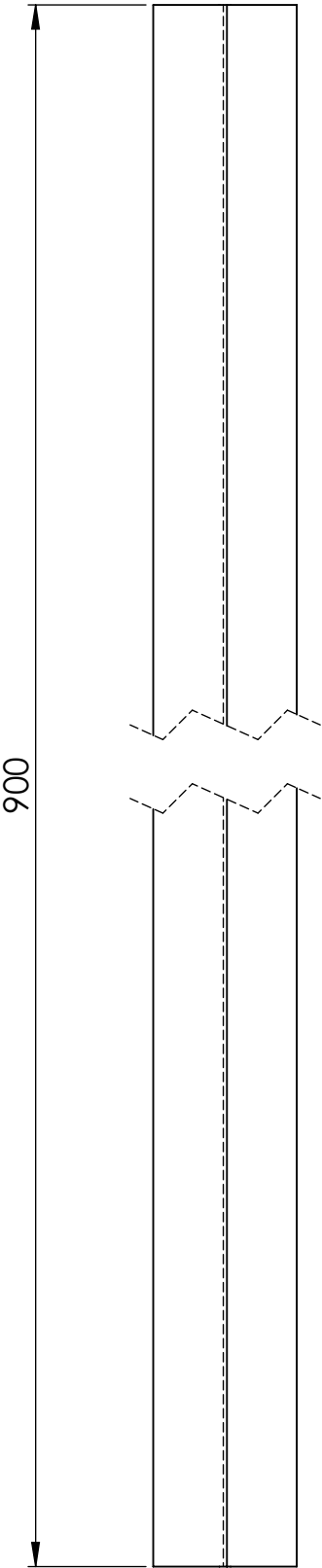
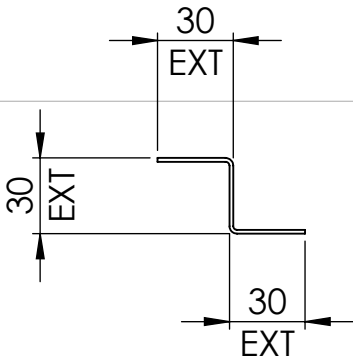


Technical drawing of a rectangular plate with the following specifications:

- Overall Dimensions:** 1002 mm (height) x 150 mm (width).
- Top Edge:** R10 fillet at the top corners.
- Bottom Edge:** R10 fillet at the bottom corners.
- Internal Features:**
 - A central horizontal slot with a width of 150 mm and a depth of 15 mm.
 - A central vertical slot with a width of 15 mm and a depth of 100 mm.
 - A central circular hole with a diameter of $\phi 26$.
 - A central circular hole with a diameter of $\phi 11$.
 - A central circular hole with a diameter of $\phi 8$.
- Dimensions and Spacing:**
 - Top edge: 100 mm from the top corner to the start of the central slot.
 - Bottom edge: 102 mm from the bottom corner to the start of the central slot.
 - Left edge: 200 mm from the top corner to the start of the central slot.
 - Right edge: 200 mm from the top corner to the start of the central slot.
 - Central slot: 15 mm wide, 100 mm deep.
 - Central hole: $\phi 26$ diameter, 200 mm from the top corner.
 - Central hole: $\phi 11$ diameter, 200 mm from the top corner.
 - Central hole: $\phi 8$ diameter, 102 mm from the bottom corner.
- Material and Finish:** H - - PF1

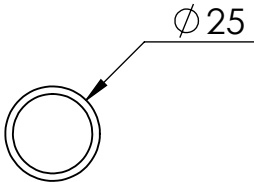
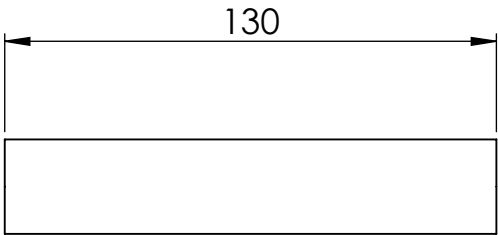
- 1 TOLE EP 15/10 LD= 900 x 84 mm

I - - PF1



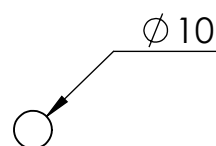
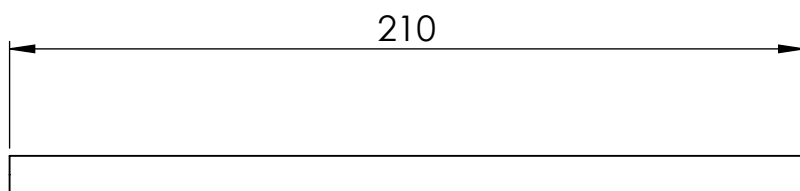
- 1 TUBE ROND Ø25x2 LG=130

J - - PF1



- 4 FILS Ø10 LG=210

K - - PF1



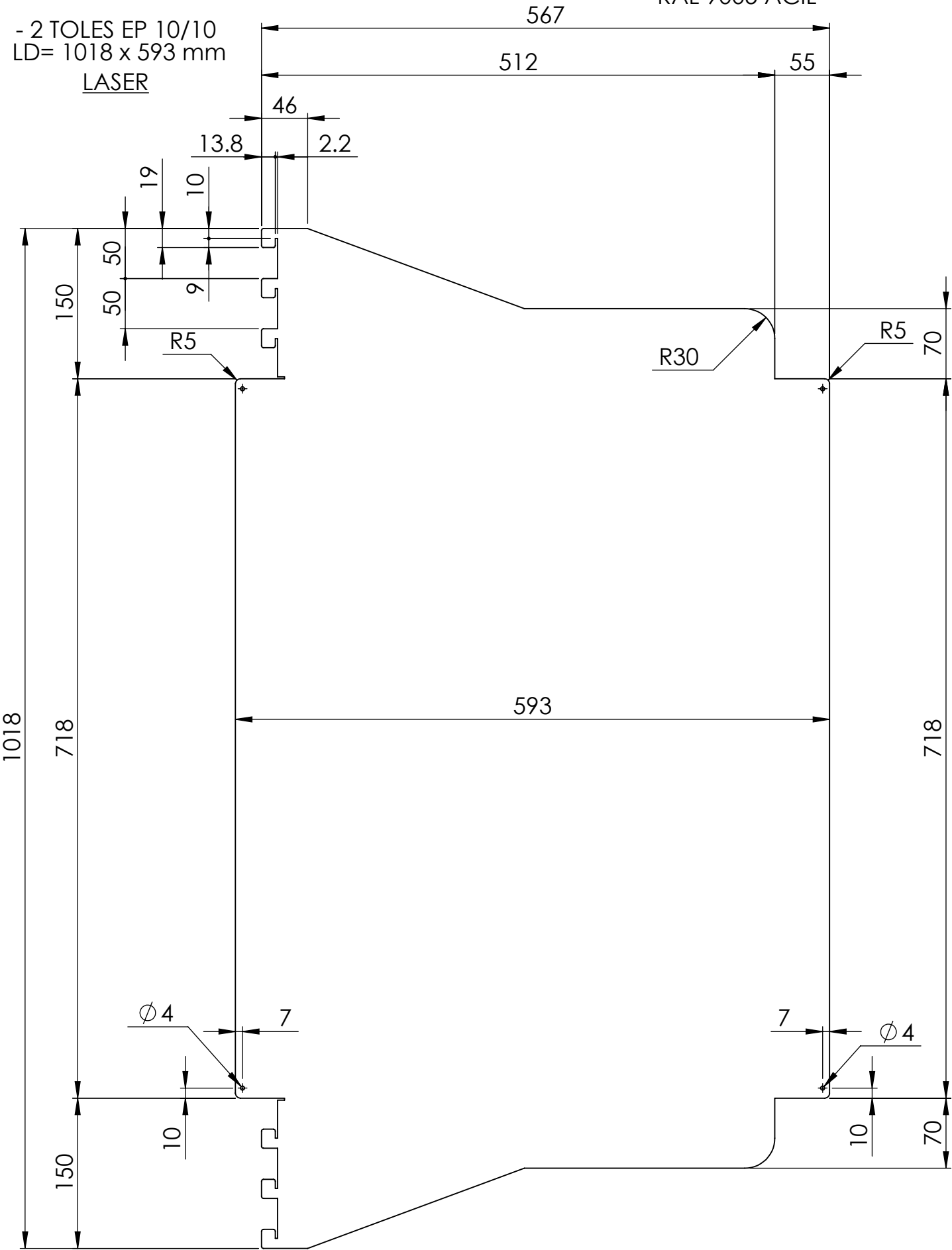
- 2 ROULETTES SANS FREIN Ø75 REF=00770721 KK AVEC TIGE M8x15 ZN

- 2 ROULETTES A FREINS Ø75 REF=00770719 KK AVEC TIGE M8x15 ZN

TABLETTE ACCESSOIRE

EPOXY NOIR GIVRE
RAL 9005 ACIL - - PF2

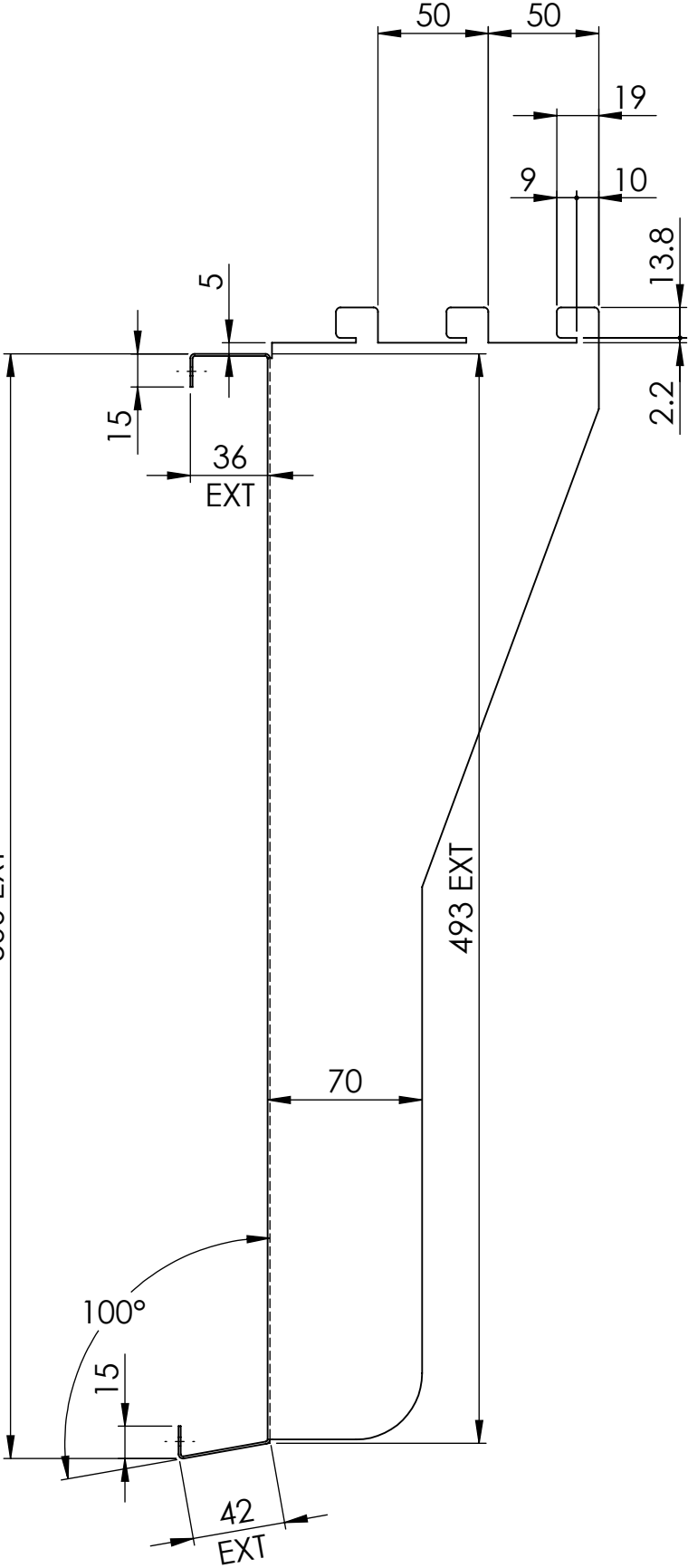
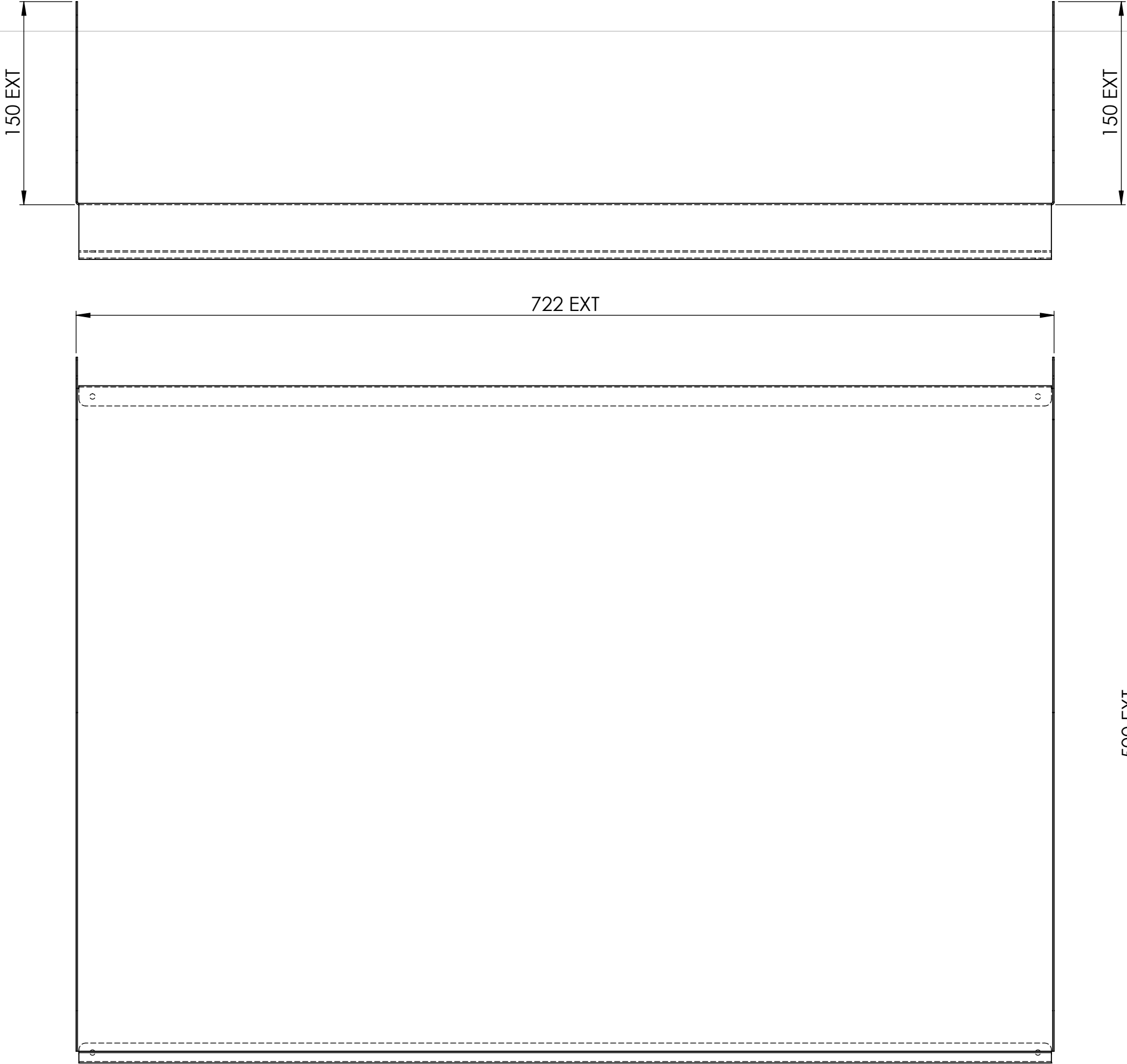
- 2 TOLES EP 10/10
LD= 1018 x 593 mm
LASER



G7466

PLIAGE

- - PF2

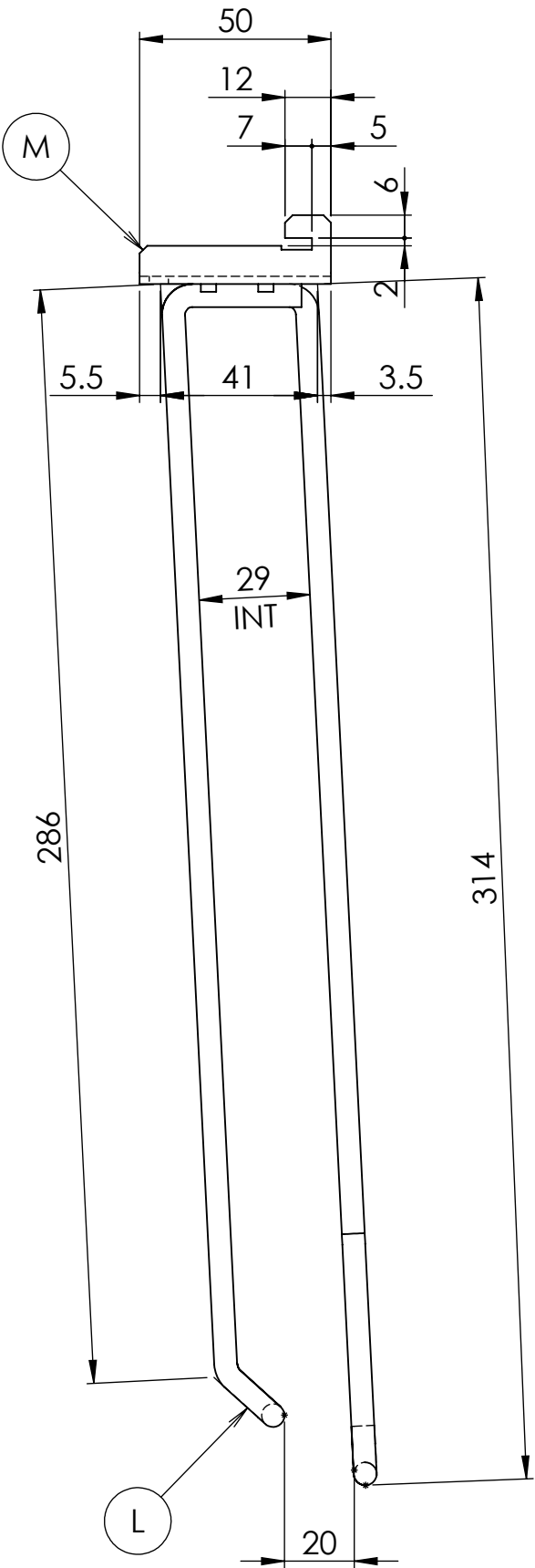
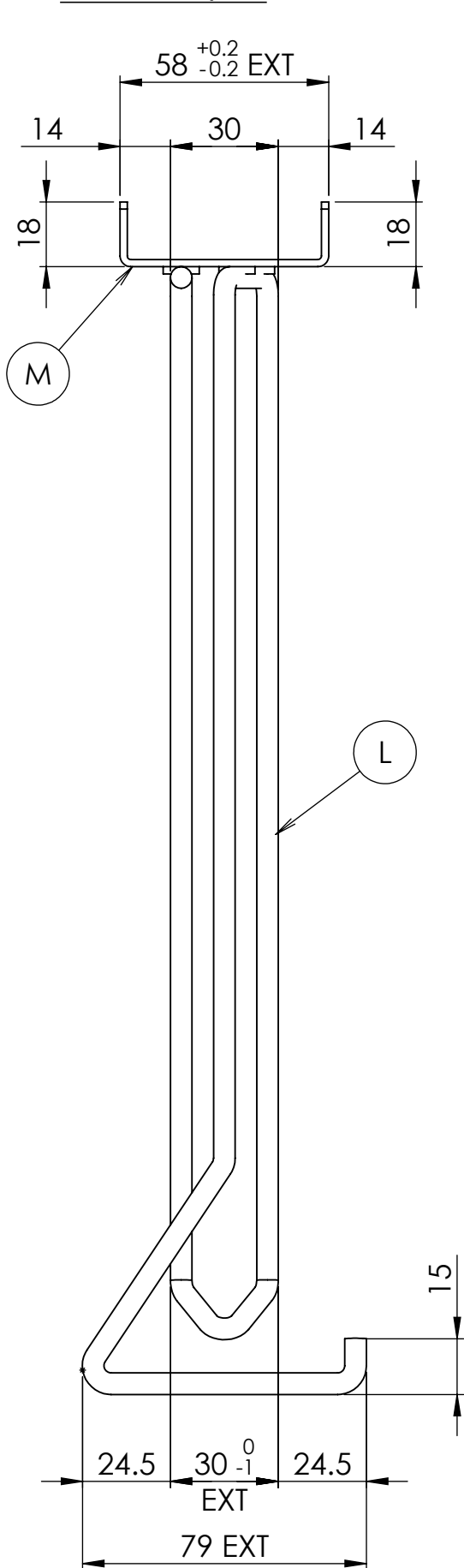


BROCHE DOUBLE

EPOXY NOIR GIVRE
RAL 9005 ACIL

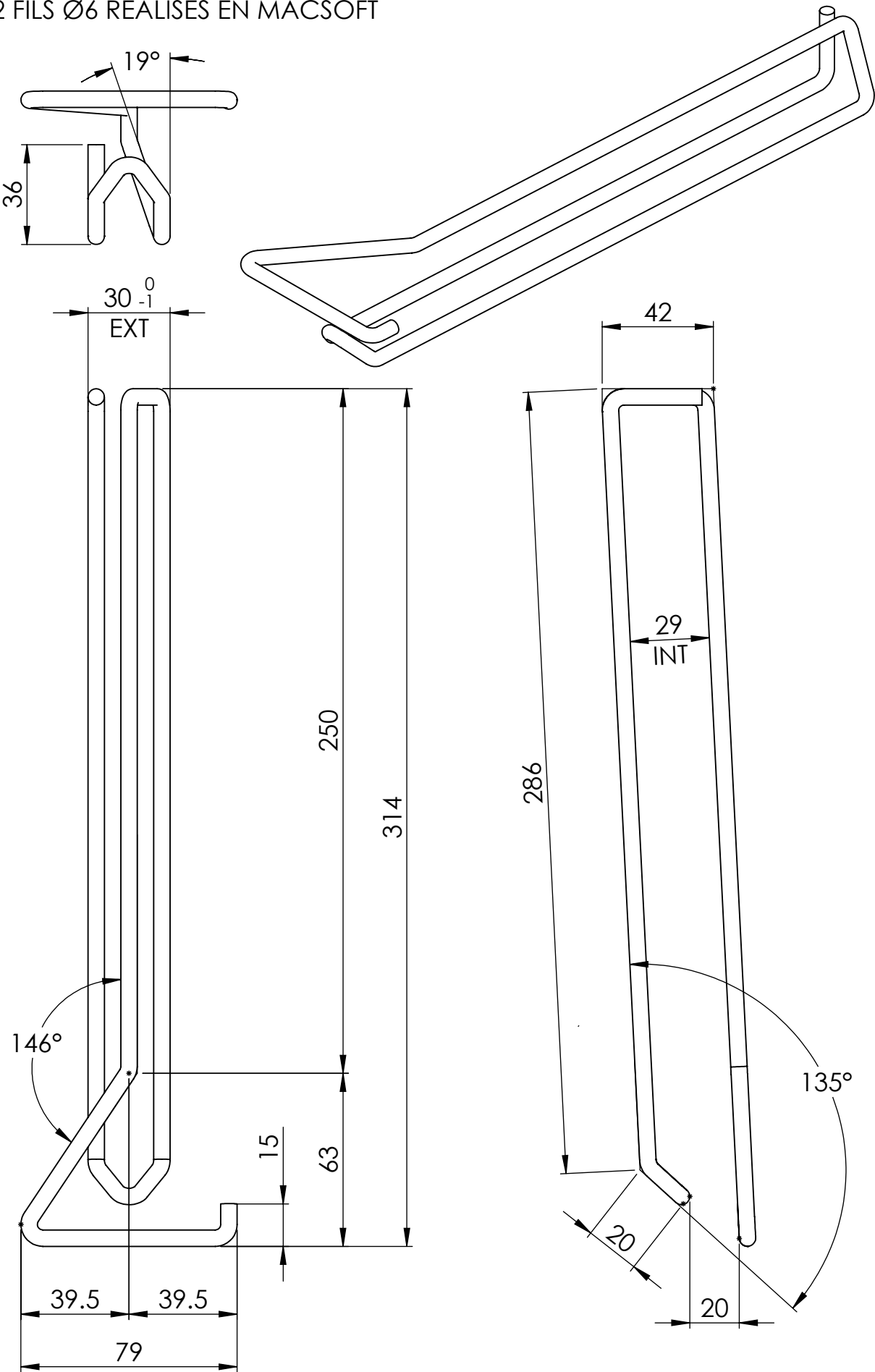
- - PF3

12 IDENTIQUES



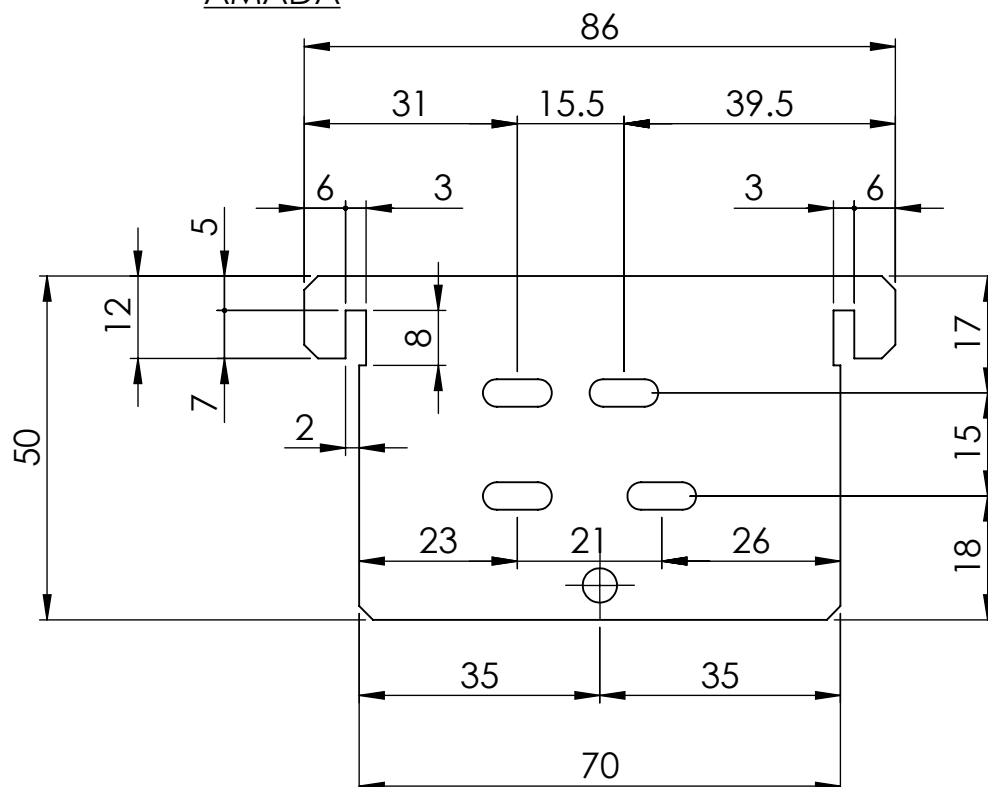
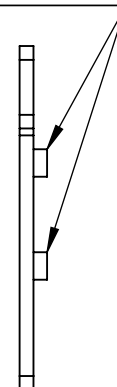
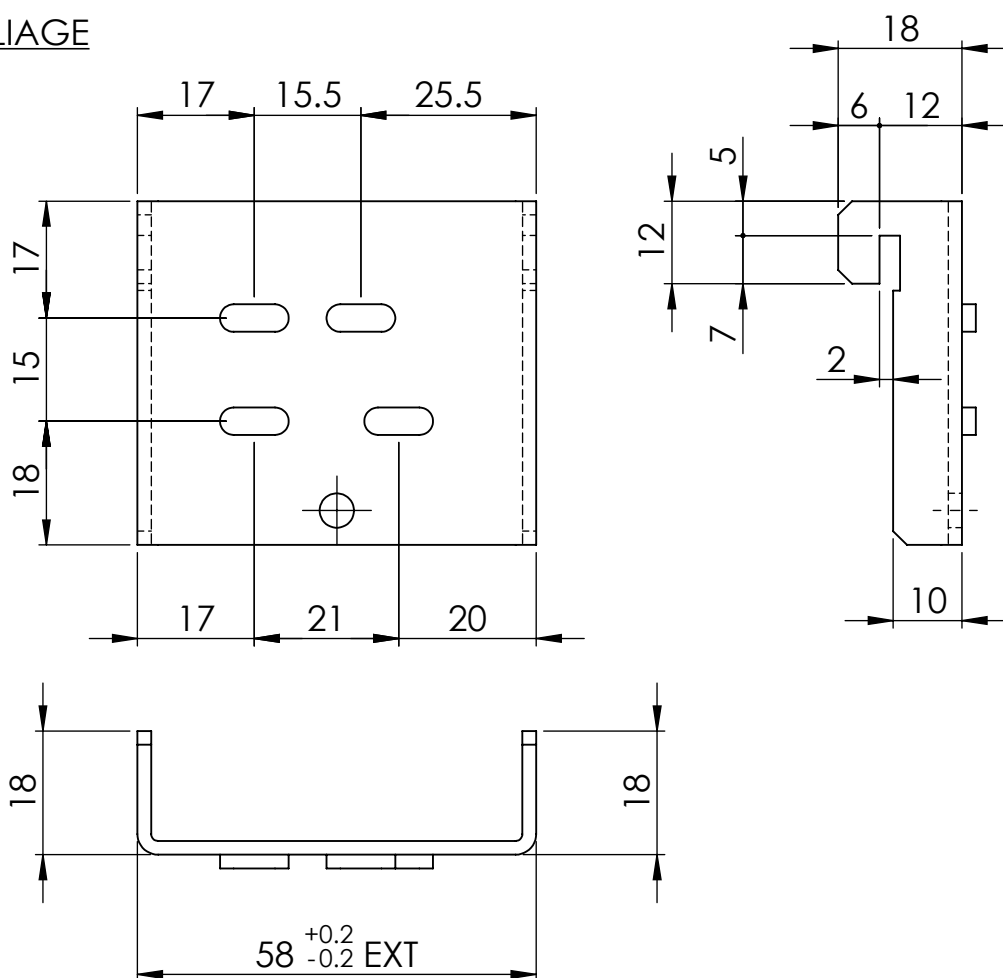
- 12 FILS Ø6 REALISES EN MACSOFT

L - - PF3



- 12 TOILES EP 20/10 LD= 86 x 50 mm

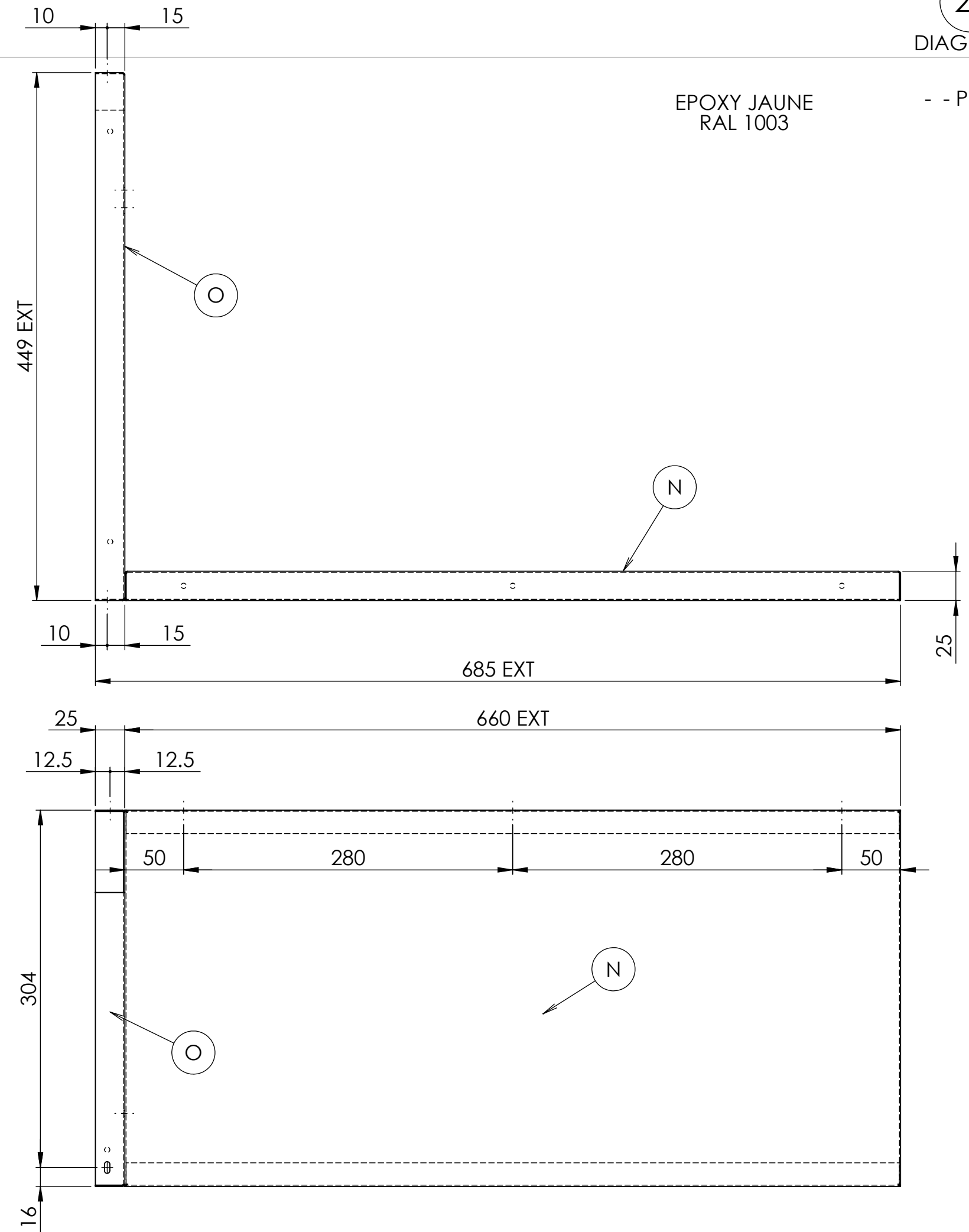
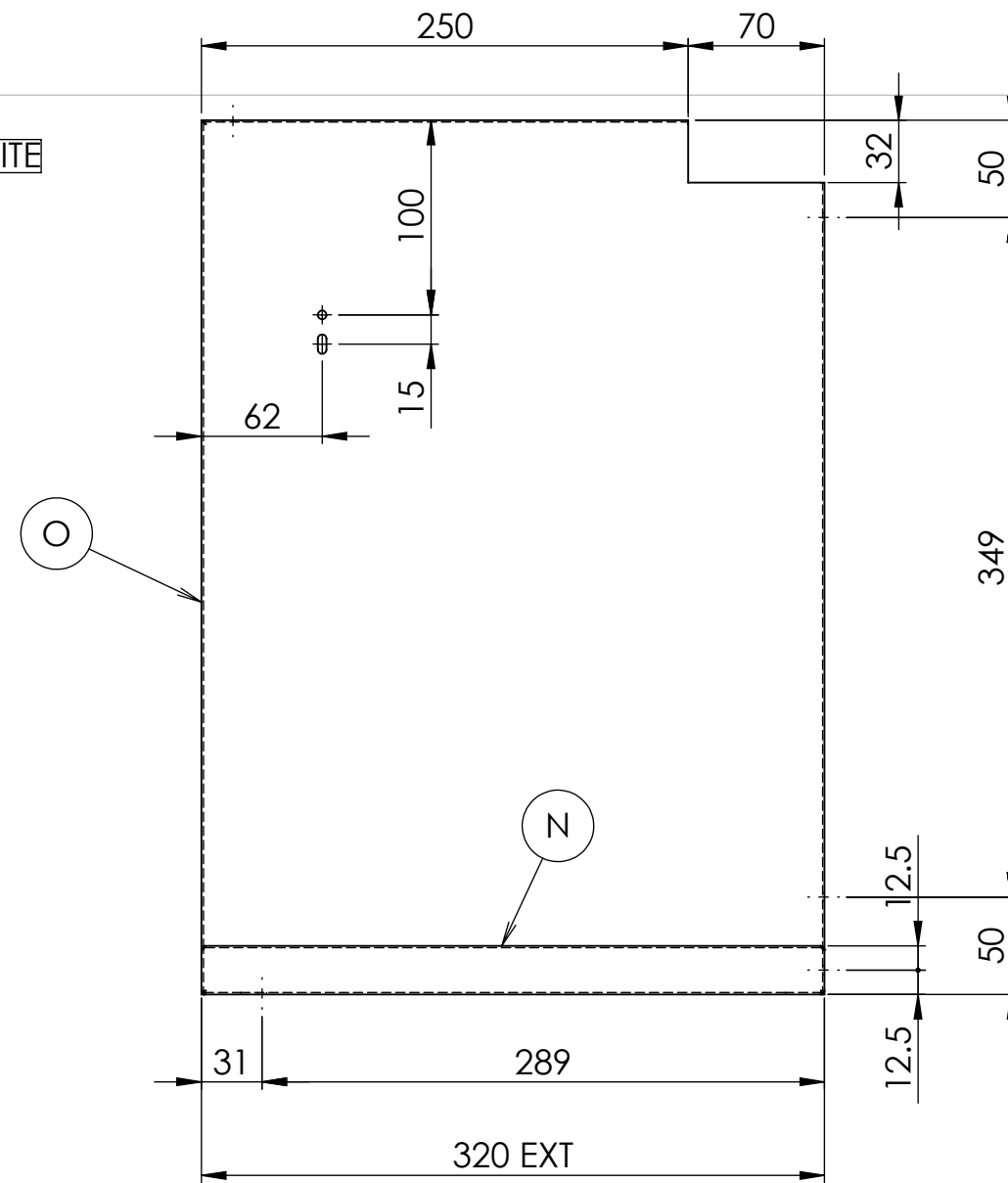
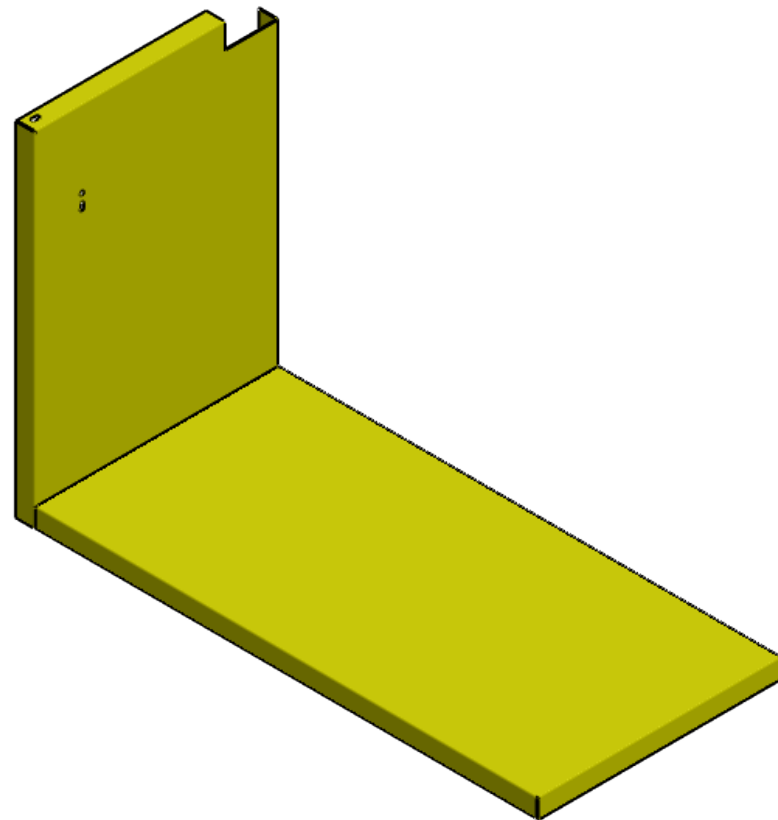
M - - PF3

AMADABOSSAGESPLIAGE

- 12 PORTE-ETIQUETTES TRANSPARENTS POUR FIL Ø6 LG=65 POUR ETIQUETTE HT=40

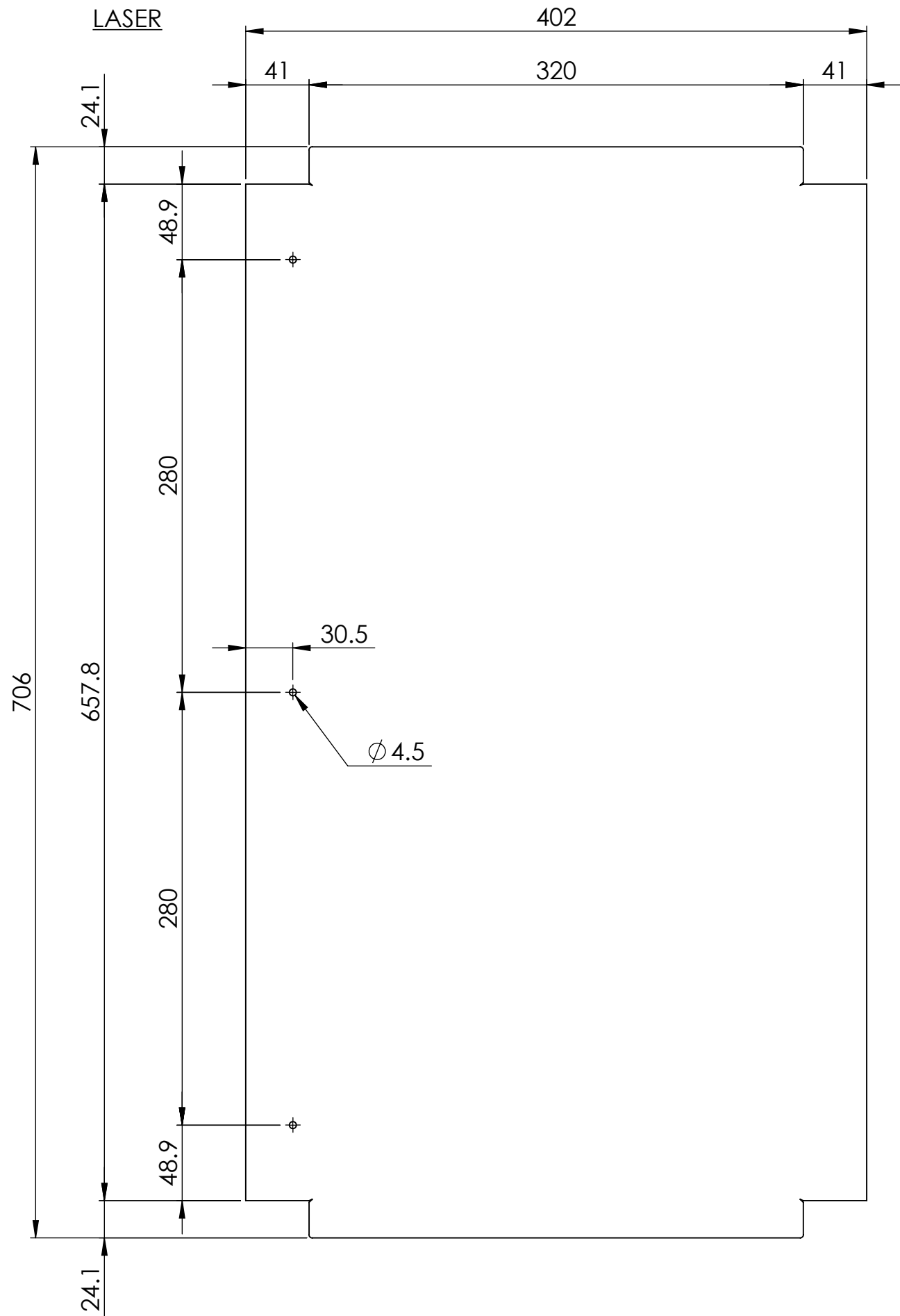
EPOXY JAUNE
RAL 1003

- PF4

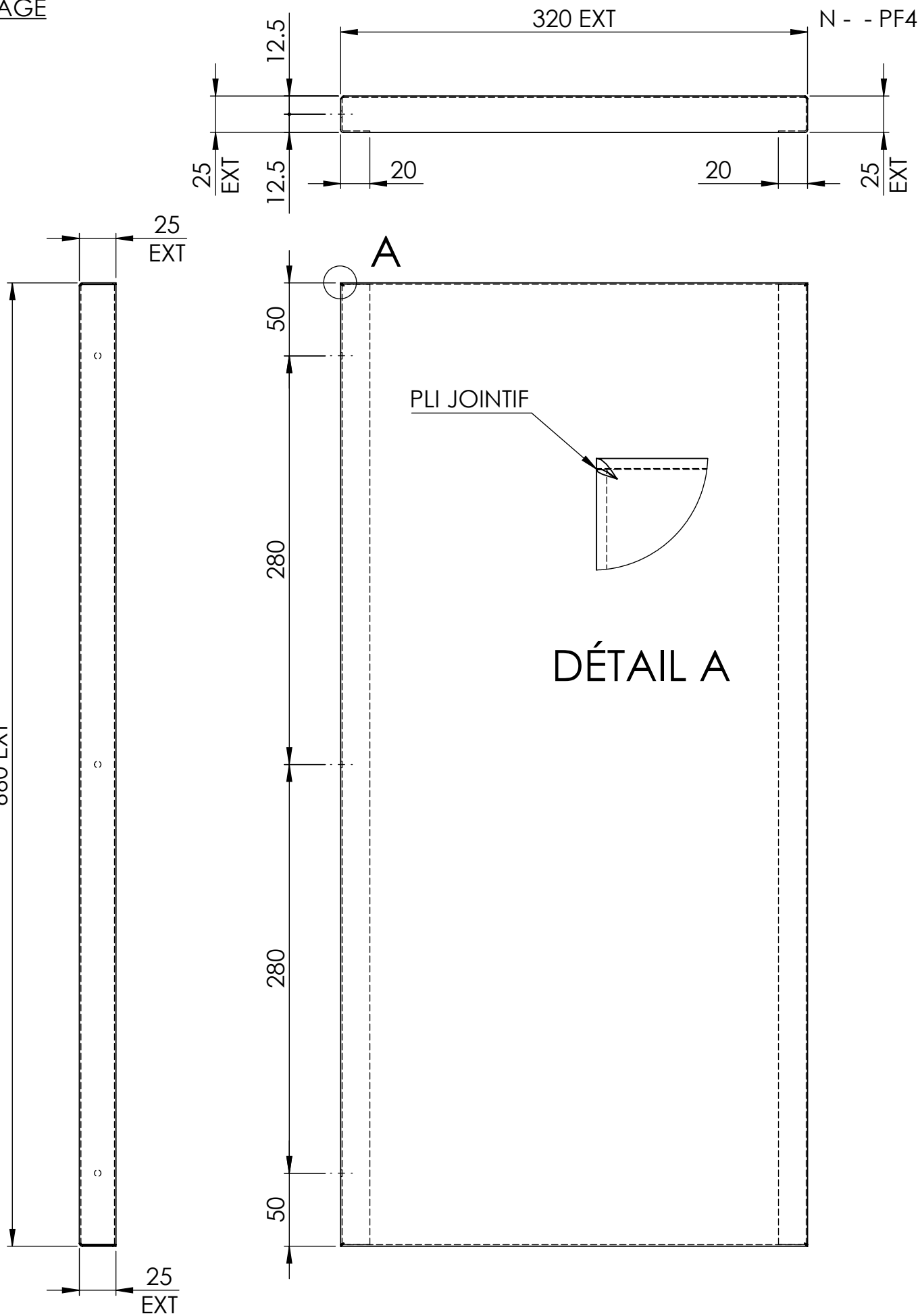


- 1 TOLE 10/10 LD= 706 x 402 mm

N - - PF4

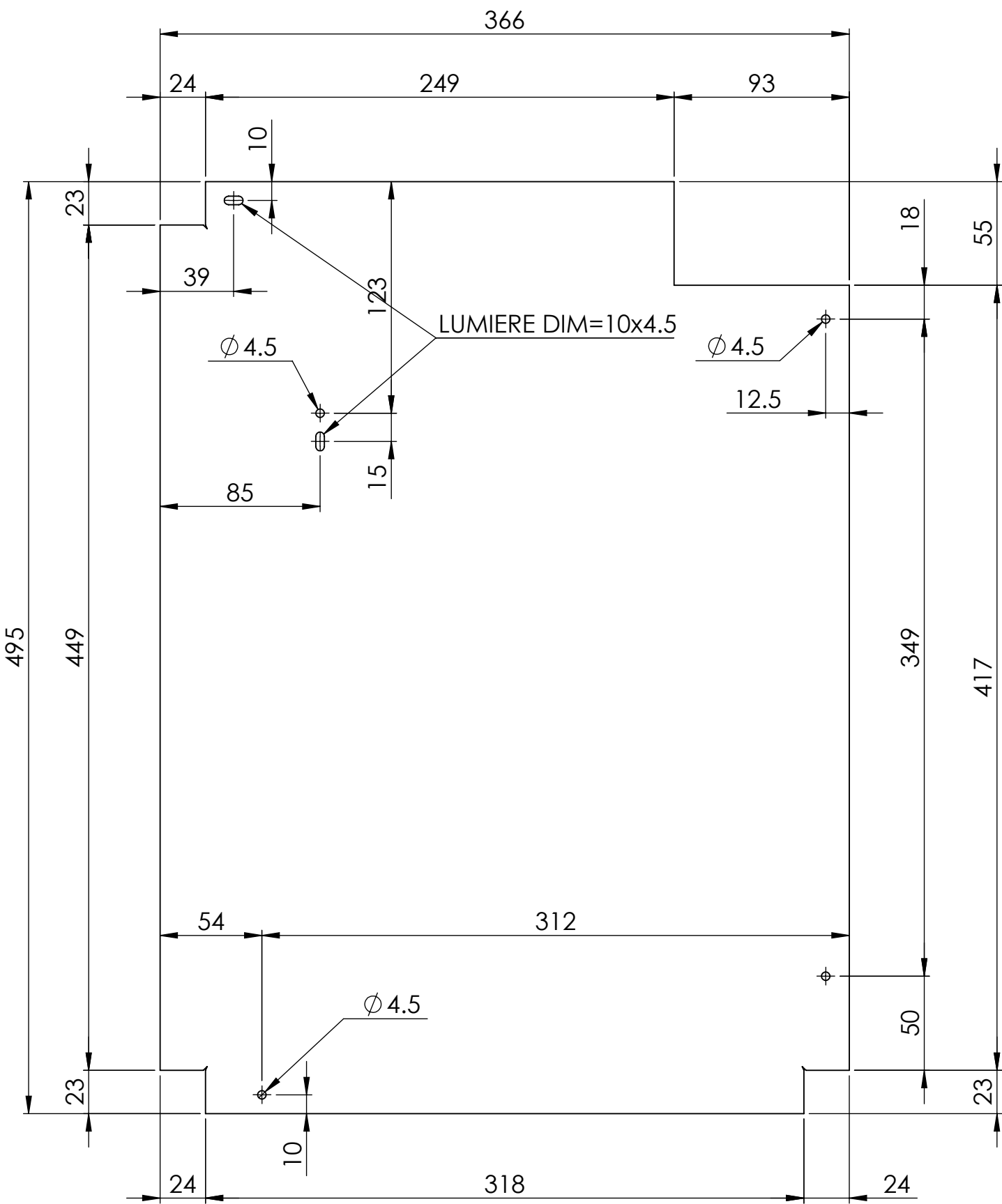


660 EXT



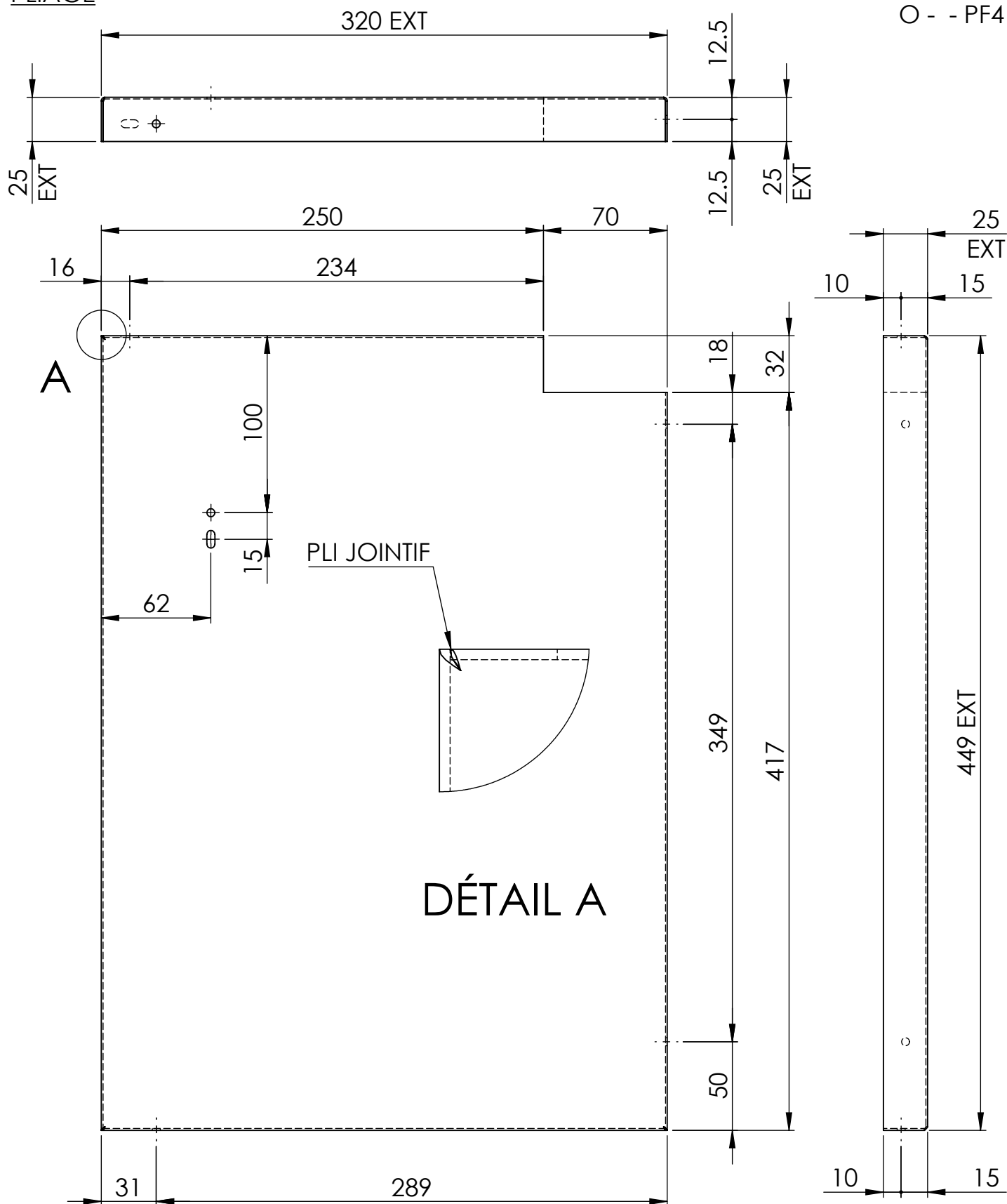
- 1 TOLE EP 10/10 LD= 495 x 366 mm
LASER

○ - - PF4



PLIAGE

O - - PF4



- 1 PORTE-DOC 1/3 DE A4 REF=797335

- 2 RIVETS BULBEX Ø4x20 ANODISES NOIRS (FIXATION PORTE-DOC)

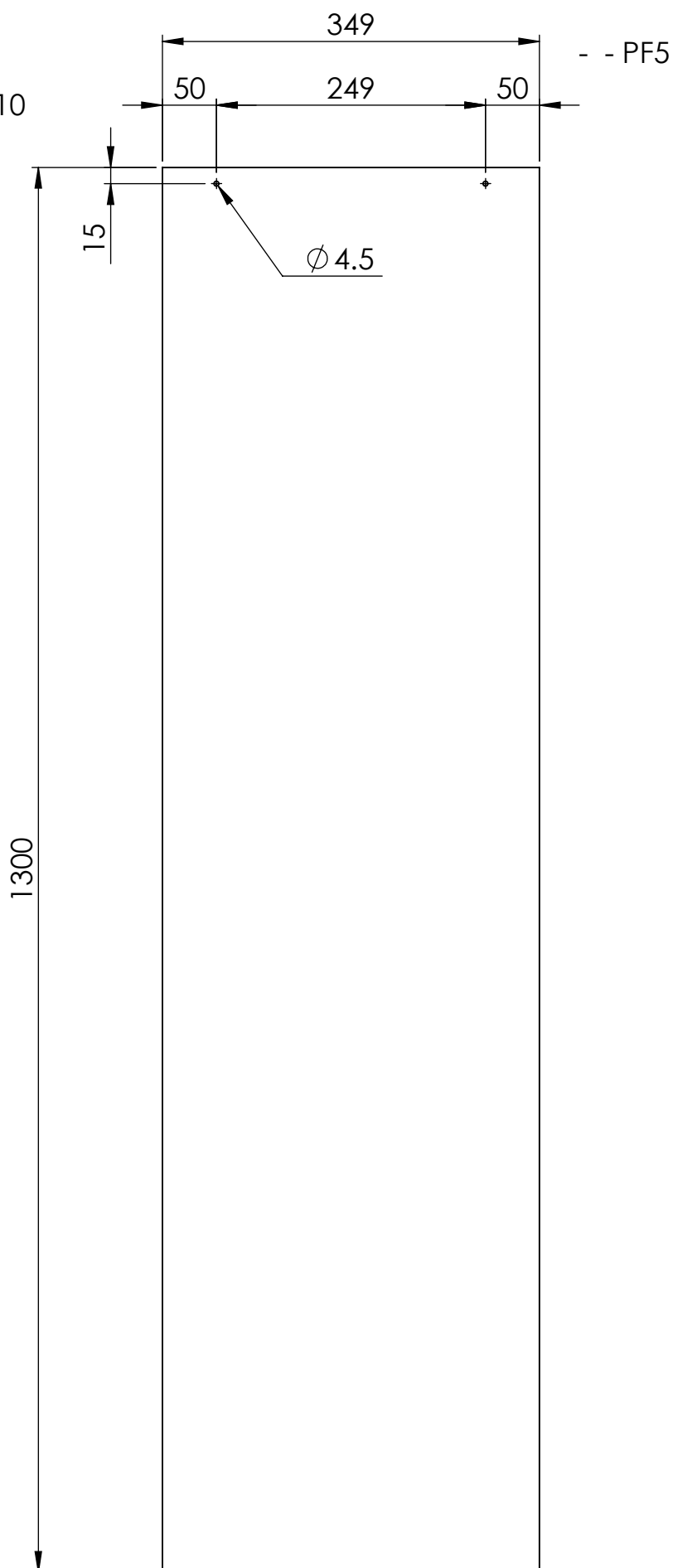
- 3 RIVETS Ø4x10 ANODISES NOIRS

MODIFIE LE 06.07.2017

HABILLAGE LATERAL

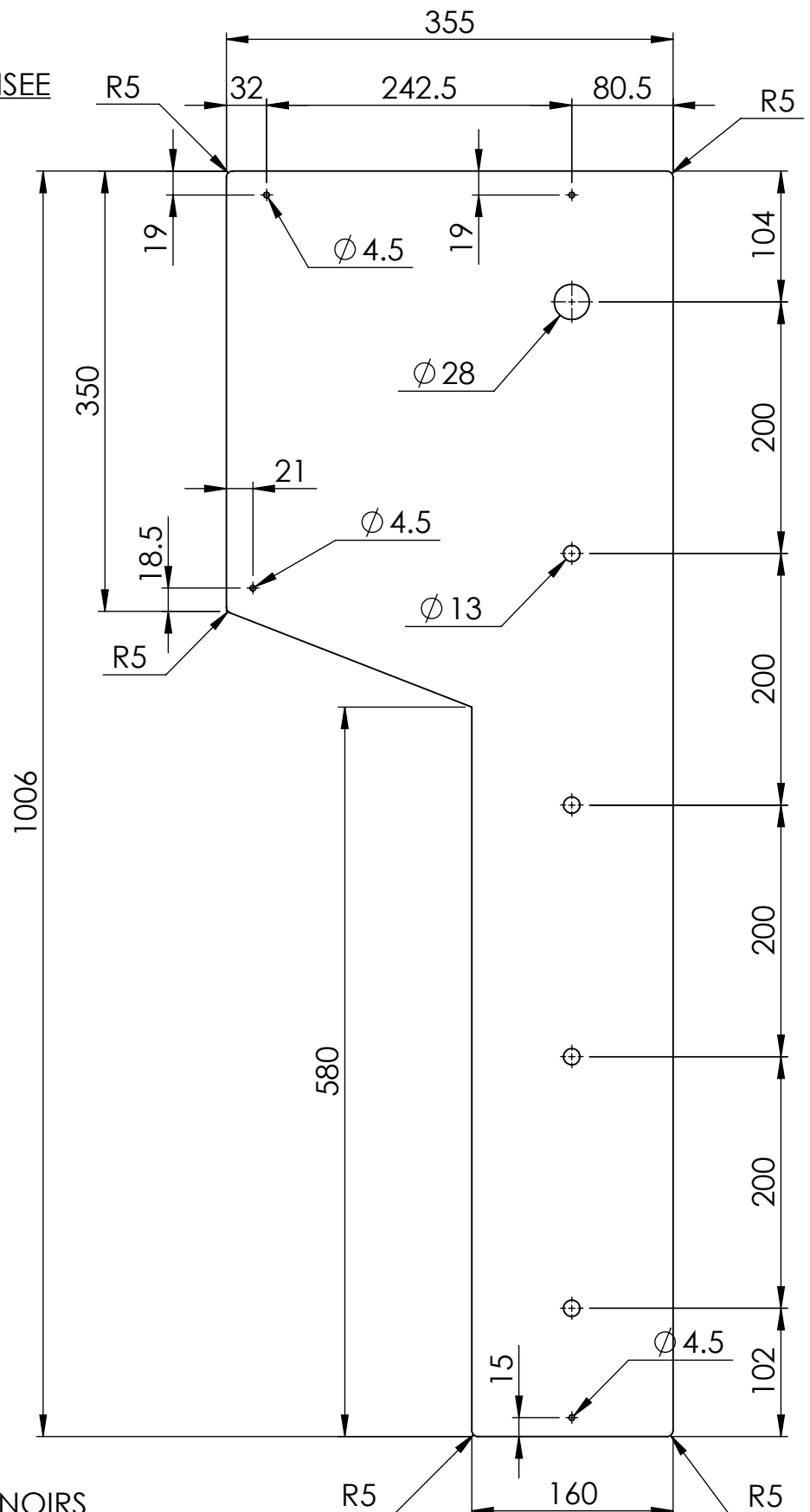
- 1 PLAQUE PET G INCOLORE EP 20/10
DIM=1300x349 (COTES FINIES)

IMPRESSION NUMERIQUE
REALISEE EN VITROPHANIE



- - PF6

IMPRESSION RECTO REALISEE EN NUMERIQUE



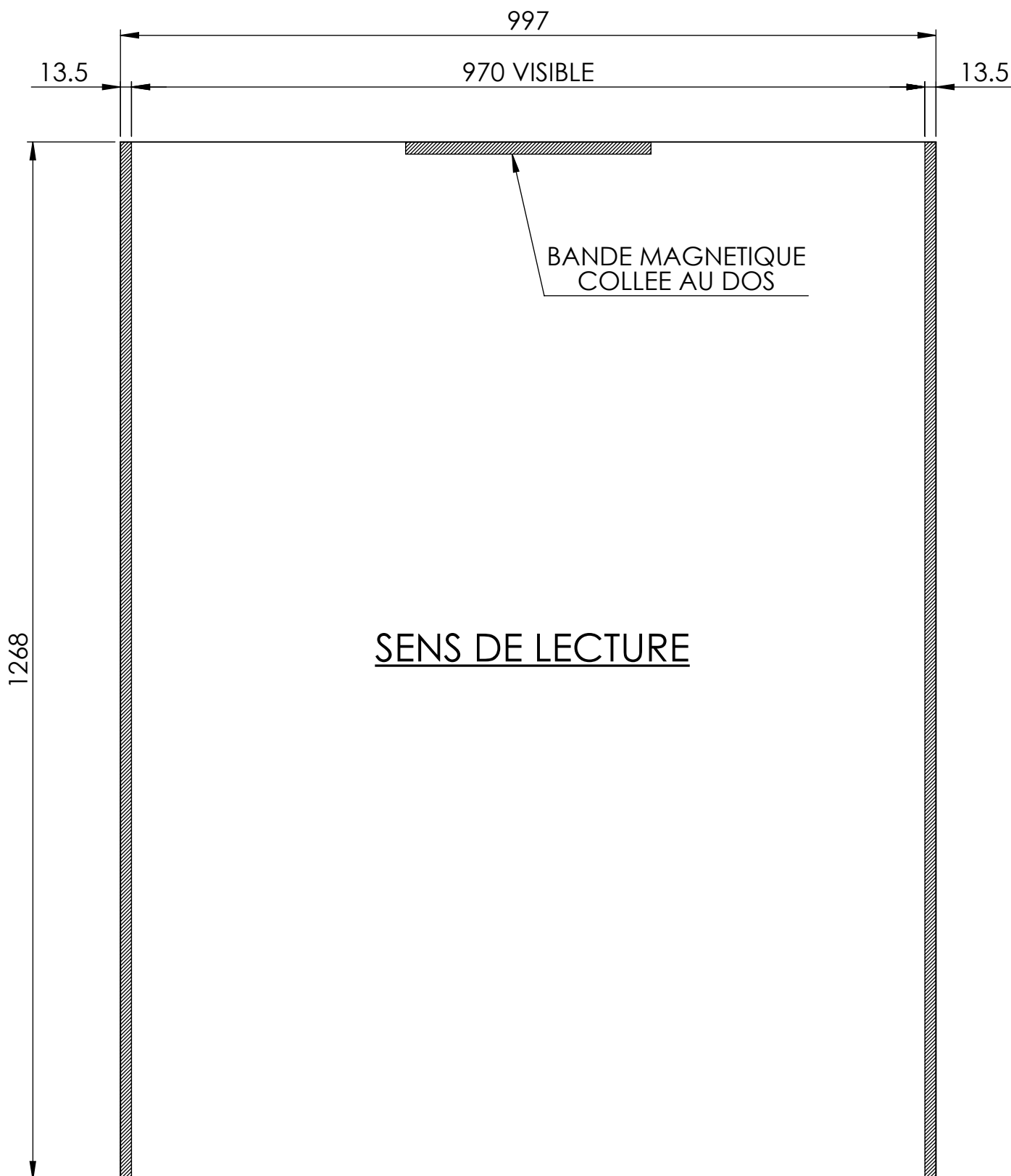
- 2.5M DE SCOTCH DOUBLE FACE MOUSSE LARG=19MM REF=C001

HABILLAGE ARRIERE

- - PF7

- 1 PLAQUE FOREX BLANC EP 30/10 DIM=1268x997 (COTES FINIES)

IMPRESSION RECTO REALISEE
EN NUMERIQUE



- 0.3M DE BANDE MAGNETIQUE ADHESIVE LARG=15MM

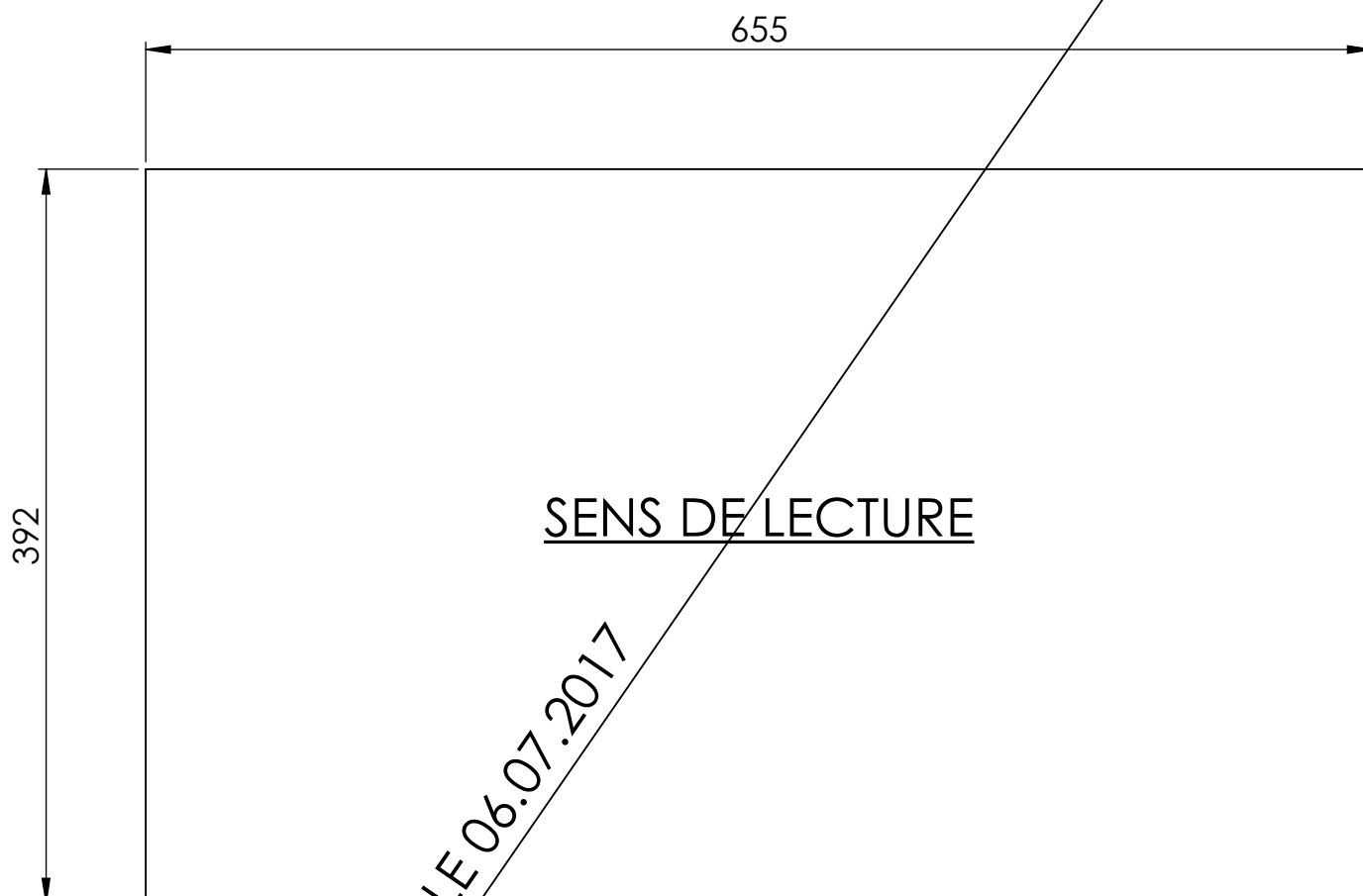
MODIFIE LE 06.07.2017

HABILLAGE AVANT

- - PF8

- 1 PLAQUE PVC BLANC EP 9/10 DIM=655x392 (COTES FINIES)

IMPRESSION RECTO REALISEE
EN NUMERIQUE

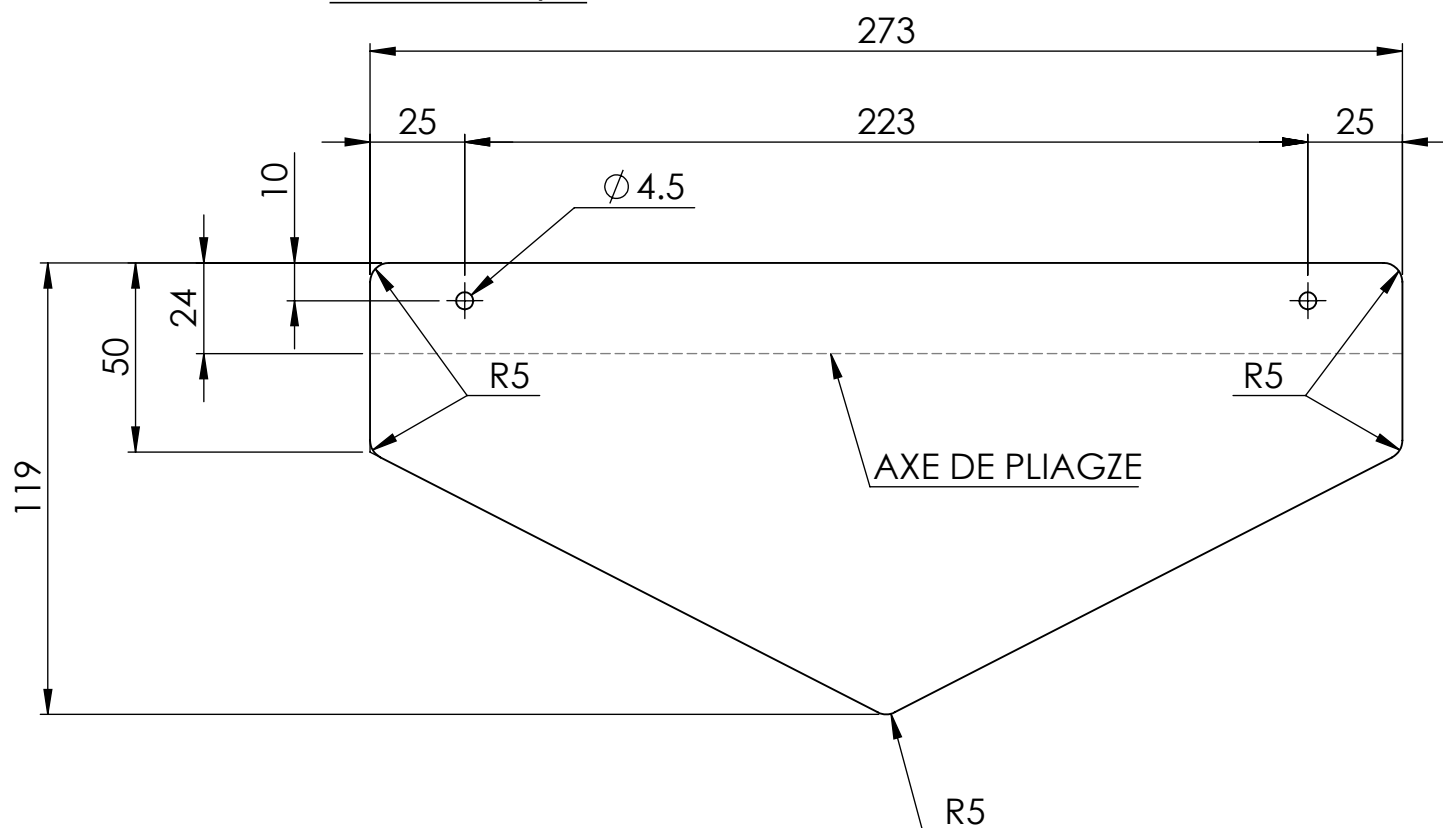
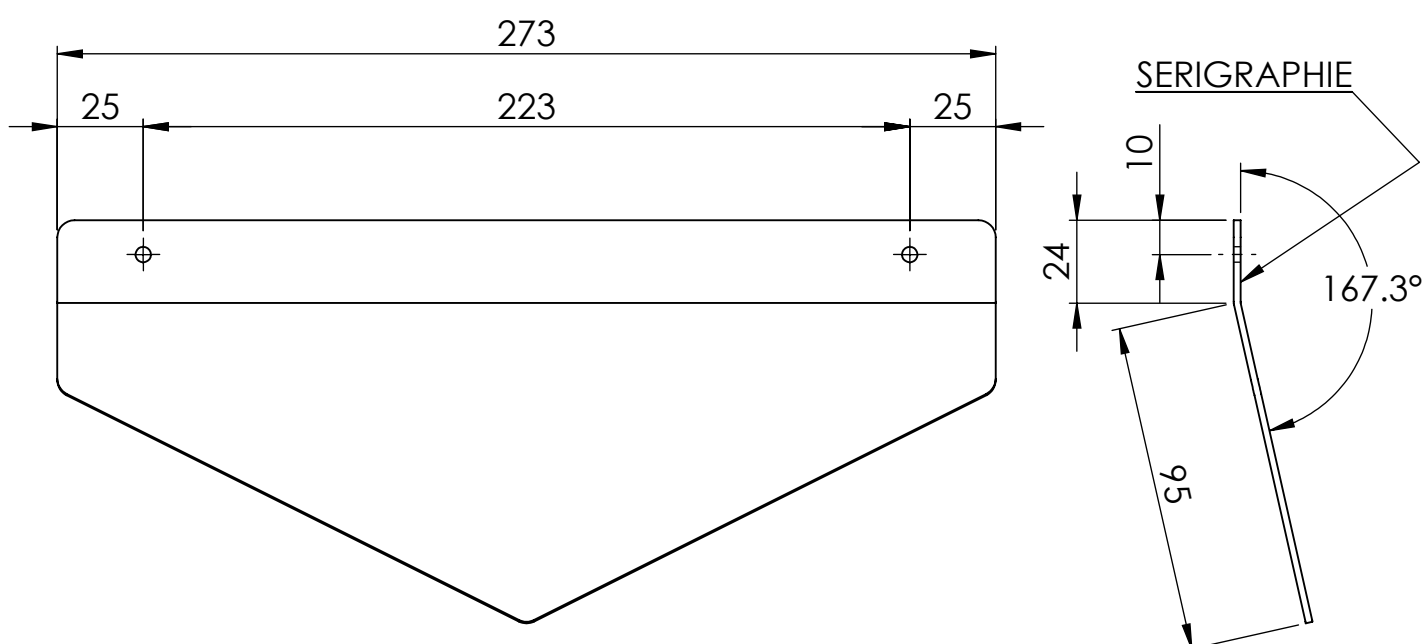


- 2M DE BANDE MAGNETIQUE ADHESIVE LARG=19MM

SIGNALÉTIQUE

- - PF9

- 1 PLAQUE PVC BLANC EP 20/10 DIM=273x119 (COTES FINIES)

IMPRESSION RECTO REALISEE
EN NUMERIQUEPLIAGE REALISE EN TOLERIE- 2 RIVETS $\phi 4 \times 10$ ANODISES NOIRS

CONDITIONNEMENT

SUR PALETTE FILMEE

- 1 PALETTE 4 ENTREES DIM=1200x800

PREVOIR 1 PALETTE SOLIDE

- 4 CORNIERES EN POLYETHYLENE BLEU LONG=2M

- 2 CHEVRONS DIM=100x100 LG=780